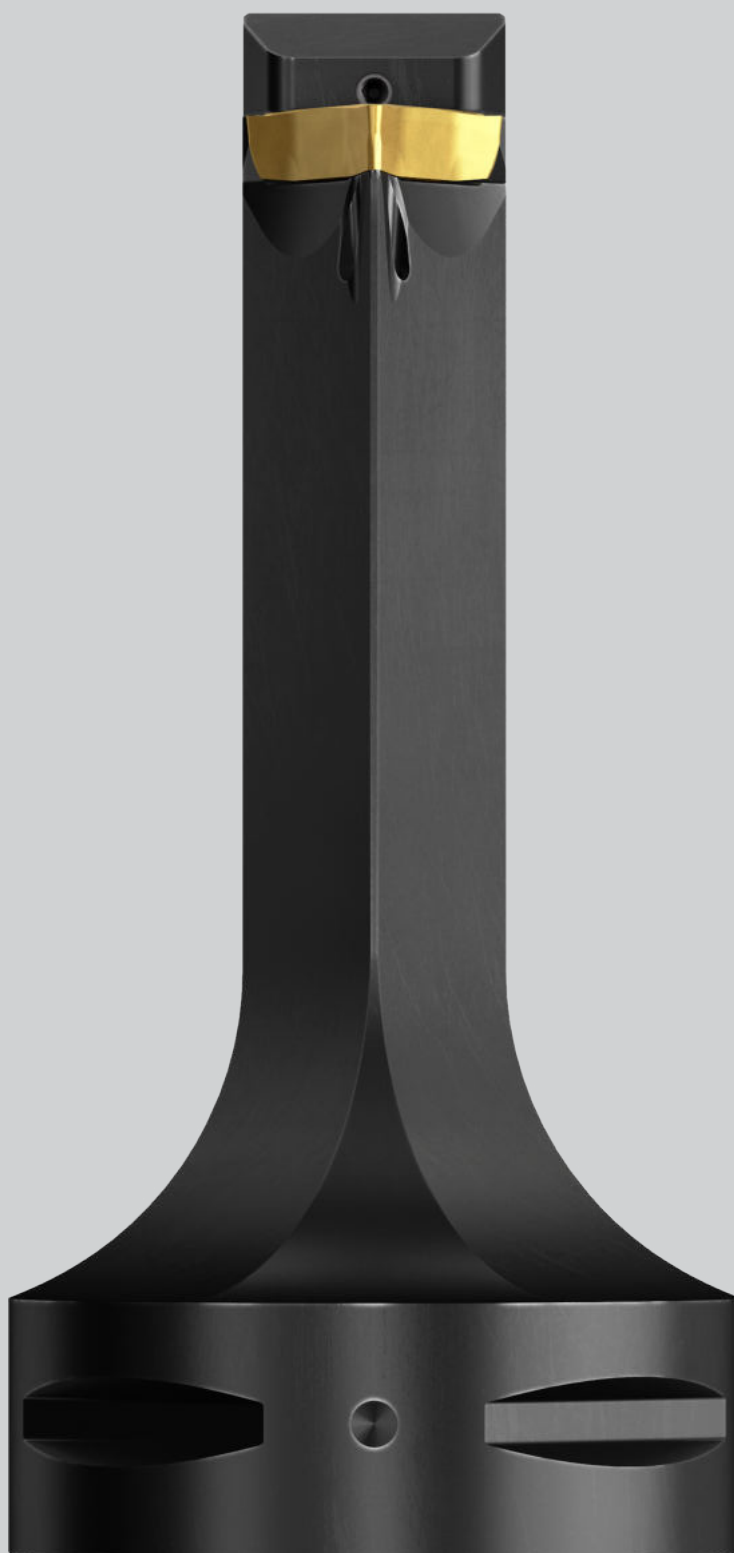


Katalogergänzung



Allgemeine Drehbearbeitung	A
Abstechen und Einstechen	B
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Gewindebohren	D
Adapter für rotierende Werkzeuge	E
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Allgemeine Drehbearbeitung

CoroTurn® Prime

Schneidkopf-Typ 5

CoroTurn® 107

Wendeschneidplatten 3
Schneidkopf zum Drehen 7

T-Max® P

Wendeschneidplatten 4

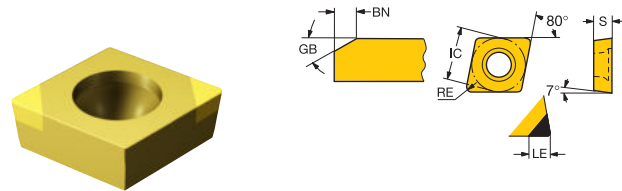
CoroPlex® YT

Multifunktionales Werkzeug 6

Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)
Keramik, CBN, PKD

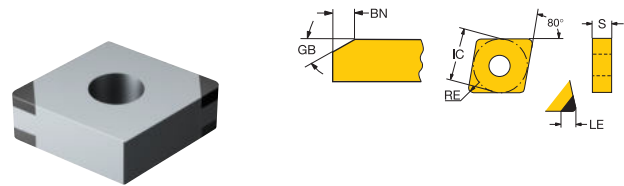


							ISO CODE	H		
			LE	S	RE	GB	BN	7105	7115	7125
Schlichten	06	1/4	2.6	2.38	0.4	20°	0.15	CCGW060204S01520FWG	☆	★
			.101	.094	.016	20°	.006			
			2.5	2.38	0.8	20°	0.15	CCGW060208S01520FWG	★	
			.097	.094	.031	20°	.006			
	09	3/8	2.6	3.97	0.4	20°	0.15	CCGW09T304S01520FWG	☆	☆
			.101	.156	.016	20°	.006			
			2.5	3.97	0.8	20°	0.15	CCGW09T308S01520FWG	☆	★
			.097	.156	.031	20°	.006			

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

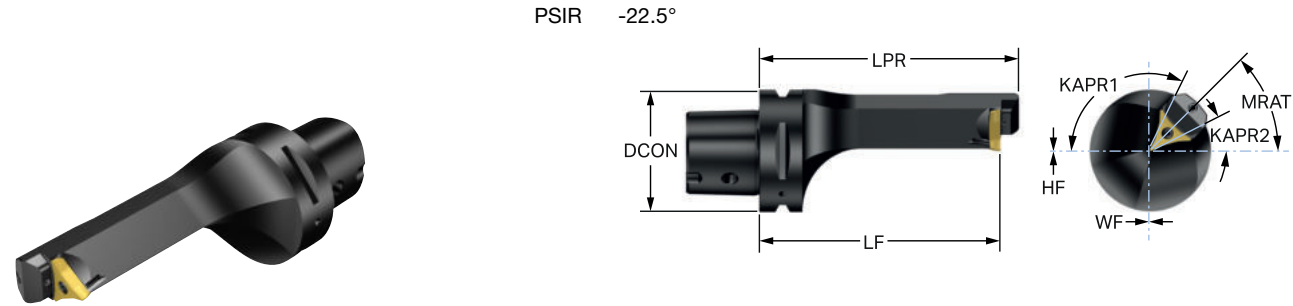
Keramik, CBN, PKD



Schichten								H	
	LE	S	RE	GB	BN	ISO CODE	7125		
	12	1/2	2.8	4.76	1.2	20°	0.15	CNGA120412S01520HWG	★
			.112	.188	.047	20°	.006		

GER

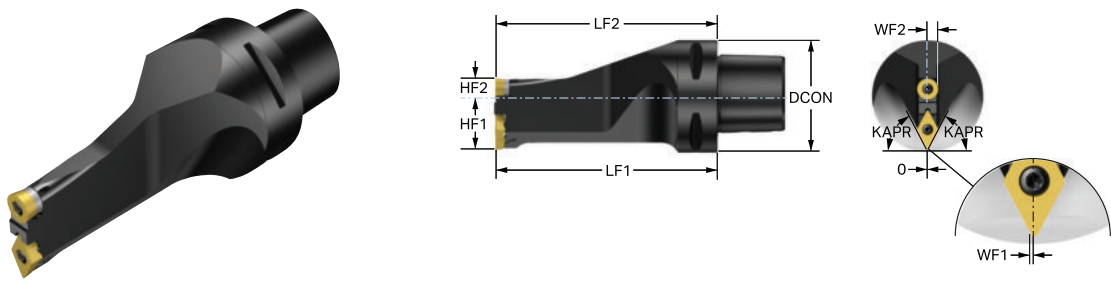
Schraubspannsystem
Coromant Capto® - innere Kühlschmierstoffzufuhr



						Abmessungen, mm, Zoll								
SSC	CZC _{MS}	LU	KAPR_1	KAPR_2	CNSC	Bestellnummer	DCON _{MS}	LPR	LF	WF	BAR PSI	NM	KG	MIID
CP-A	C6	75.0	117.5°	27.5°	3	C6-CP-A00125-11CY	63	134.6	125.0	0.0	150	4.0	1.28	CP-A1108
		2.953					2.480	5.299	4.921	.000	2175			

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr



		Abmessungen, mm, Zoll											
CZC _{MS}	KAPR	CNSC	Bestellnummer	DCON _{MS}	LF ₁	LF ₂	HF ₁	HF ₂	BAR PSI	NM	KG	MIID ₁	MIID ₂
C6	62.5°	3	C6-T-SR12XTRD13125BY	63	125.0	125.0	30.0	10.0	150	3.0	1.38	TR-DC1308	RCMT 12 04 MP
				2.480	4.921	4.921	1.181	.394	2175				

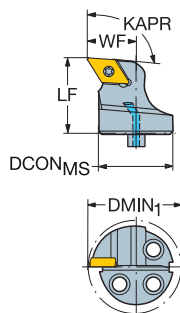
CoroTurn® 107 Schneidkopf zum Längsdrehen

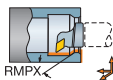
Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr



 DCMT, DCMX
 DCGT, DCGX, DCET
 DCMW



									Abmessungen, mm, Zoll							
	 	CZC _{MS}	KAPR	DMIN ₁	RMPX	CNSC	Bestellnummer	DCON _{MS}	LF	WF				MIID		
	07 1/4	20	91.0°	27.0	32°	8	570-SDTCR/L-20-07-16.5	20	20.0	16.5	40	0.9	0.03	DCMT 07 02 04		
				1.063				.787	.787	.650	580					
	11 3/8	20	91.0°	27.0	32°	8	570-SDTCR/L-20-11-16.5	20	20.0	16.5	40	3.0	0.03	DCMT 11 T3 04		
				1.063				.787	.787	.650	580					

R = Rechtsausführung, L = Linksausführung

Ab- und Einstechen

CoroCut® 2

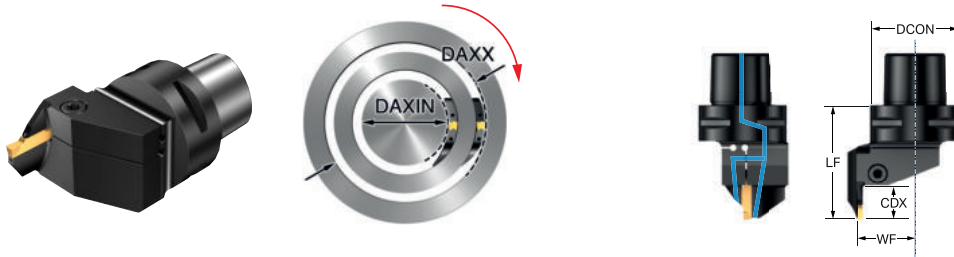
CoroCut® 2 Schneidkopf zum Axialeinstechen	9-11
CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen	13-16

Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroCut® 2 Schneidkopf zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung

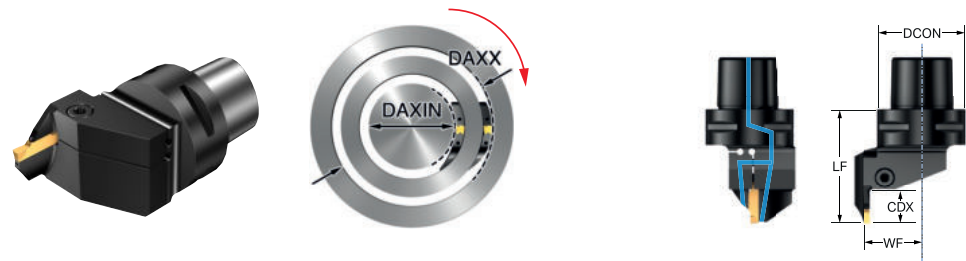


Form-B

								Abmessungen, mm, Zoll								
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	DCON _{MS}	LF	WF	OAH				MIID	
	H	C4	18.0	64.0	100.0	3	C2A-CC4-LFH18B-064CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-	
			.709	2.520	3.937			1.575	2.559	1.063	1.614	2175				
		C4	18.0	92.0	140.0	3	C2A-CC4-LFH18B-092CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-	
			.709	3.622	5.512			1.575	2.559	1.063	1.614	2175				
		C4	18.0	132.0	230.0	3	C2A-CC4-LFH18B-132CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-	
			.709	5.197	9.055			1.575	2.559	1.063	1.614	2175				
		C5	18.0	64.0	100.0	3	C2A-CC5-LFH18B-064CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-	
			.709	2.520	3.937			1.969	2.559	1.299	2.007	2175				
		C5	18.0	92.0	140.0	3	C2A-CC5-LFH18B-092CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-	
			.709	3.622	5.512			1.969	2.559	1.299	2.007	2175				
		C5	18.0	132.0	230.0	3	C2A-CC5-LFH18B-132CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-	
			.709	5.197	9.055			1.969	2.559	1.299	2.007	2175				
		C5	18.0	220.0	500.0	3	C2A-CC5-LFH18B-220CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-	
			.709	8.661	19.685			1.969	2.559	1.299	2.007	2175				
		C5	18.0	300.0	2000.0	3	C2A-CC5-LFH18B-300CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-	
			.709	11.811	78.740			1.969	2.559	1.299	2.007	2175				
		C6	18.0	64.0	100.0	3	C2A-CC6-LFH18B-064CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-	
			.709	2.520	3.937			2.480	2.756	1.535	2.539	2175				
		C6	18.0	92.0	140.0	3	C2A-CC6-LFH18B-092CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-	
			.709	3.622	5.512			2.480	2.756	1.535	2.539	2175				
		C6	18.0	132.0	230.0	3	C2A-CC6-LFH18B-132CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
			.709	5.197	9.055			2.480	2.756	1.535	2.539	2175				
		C6	18.0	220.0	500.0	3	C2A-CC6-LFH18B-220CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
			.709	8.661	19.685			2.480	2.756	1.535	2.539	2175				
		C6	18.0	300.0	2000.0	3	C2A-CC6-LFH18B-300CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
			.709	11.811	78.740			2.480	2.756	1.535	2.539	2175				
	J	C4	18.0	40.0	70.0	3	C2A-CC4-LFJ18B-040CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-	
			.709	1.575	2.756			1.575	2.559	1.063	1.614	2175				
		C4	18.0	60.0	95.0	3	C2A-CC4-LFJ18B-060CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-	
			.709	2.362	3.740			1.575	2.559	1.063	1.614	2175				
		C4	18.0	85.0	130.0	3	C2A-CC4-LFJ18B-085CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-	
			.709	3.346	5.118			1.575	2.559	1.063	1.614	2175				
		C4	18.0	120.0	180.0	3	C2A-CC4-LFJ18B-120CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-	
			.709	4.724	7.087			1.575	2.559	1.063	1.614	2175				
		C5	18.0	40.0	70.0	3	C2A-CC5-LFJ18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-J2N-0500-	
			.709	1.575	2.756			1.969	2.559	1.299	2.007	2175				
		C5	18.0	60.0	95.0	3	C2A-CC5-LFJ18B-060CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-	
			.709	2.362	3.740			1.969	2.559	1.299	2.007	2175				
		C5	18.0	85.0	130.0	3	C2A-CC5-LFJ18B-085CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-	
			.709	3.346	5.118			1.969	2.559	1.299	2.007	2175				
		C5	18.0	175.0	500.0	3	C2A-CC5-LFJ18B-175CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-J2N-0500-	
			.709	6.890	19.685			1.969	2.559	1.299	2.007	2175				
		C6	18.0	40.0	70.0	3	C2A-CC6-LFJ18B-040CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
			.709	1.575	2.756			2.480	2.756	1.535	2.539	2175				
		C6	18.0	60.0	95.0	3	C2A-CC6-LFJ18B-060CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
			.709	2.362	3.740			2.480	2.756	1.535	2.539	2175				
		C6	18.0	85.0	130.0	3	C2A-CC6-LFJ18B-085CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
			.709	3.346	5.118			2.480	2.756	1.535	2.539	2175				
	C6	18.0	120.0	180.0	3	C2A-CC6-LFJ18B-120CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-J2N-0500-		
		.709	4.724	7.087			2.480	2.756	1.535	2.539	2175					
	C6	18.0	175.0	500.0	3	C2A-CC6-LFJ18B-175CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-J2N-0500-		
		.709	6.890	19.685			2.480	2.756	1.535	2.539	2175					

CoroCut® 2 Schneidkopf zum Axialeinstechen

Schraubspannsystem
Präzisionskühlung



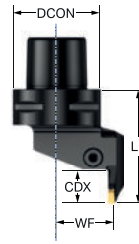
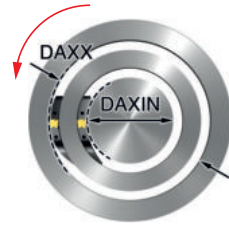
Form-B

							Bestellnummer	Abmessungen, mm, Zoll							MIID
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	CNSC		DCON _{MS}	LF	WF	OAH	BAR PSI	NM	KG	
	K	C5	18.0	40.0	70.0	3	C2A-CC5-LFK18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
			.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
			18.0	58.0	100.0	3	C2A-CC5-LFK18B-058CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
		C5	.709	2.283	3.937			1.969	2.559	1.299	2.007	2175			
			18.0	88.0	180.0	3	C2A-CC5-LFK18B-088CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	3.465	7.087			1.969	2.559	1.299	2.007	2175			
	C5	C5	18.0	168.0	400.0	3	C2A-CC5-LFK18B-168CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	6.614	15.748			1.969	2.559	1.299	2.007	2175			
			18.0	220.0	1000.0	3	C2A-CC5-LFK18B-220CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
		C6	.709	8.661	39.370			1.969	2.559	1.299	2.007	2175			
			18.0	58.0	100.0	3	C2A-CC6-LFK18B-058CB	63	70.0	39.0	64.5	150	4.5	1.21	C2I-K2N-0600-
			.709	2.283	3.937			2.480	2.756	1.535	2.539	2175			
	C6	C6	18.0	88.0	180.0	3	C2A-CC6-LFK18B-088CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	3.465	7.087			2.480	2.756	1.535	2.539	2175			
			18.0	168.0	400.0	3	C2A-CC6-LFK18B-168CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
		C6	.709	6.614	15.748			2.480	2.756	1.535	2.539	2175			
			18.0	220.0	1000.0	3	C2A-CC6-LFK18B-220CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	8.661	39.370			2.480	2.756	1.535	2.539	2175			
	L	C6	23.0	75.0	150.0	3	C2A-CC6-LFL23B-075CB	63	75.0	39.0	66.5	150	6.5	1.21	C2I-L2N-0800-
			.906	2.953	5.906			2.480	2.953	1.535	2.618	2175			
			23.0	140.0	400.0	3	C2A-CC6-LFL23B-140CB	63	75.0	39.0	66.5	150	6.5	1.19	C2I-L2N-0800-
			.906	5.512	15.748			2.480	2.953	1.535	2.618	2175			

CoroCut® 2 Schneidkopf zum Axialeinsteichen

Schraubspannsystem

Präzisionskühlung



Form-B

								Abmessungen, mm, Zoll							
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	DCON _{MS}	LF	WF	OAH	BAR PSI	NM	KG	MIID
	H	C4	18.0	64.0	100.0	3	C2A-CC4-RFH18B-064CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
			.709	2.520	3.937			1.575	2.559	1.063	1.614	2175			
			18.0	92.0	140.0	3	C2A-CC4-RFH18B-092CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	3.622	5.512			1.575	2.559	1.063	1.614	2175				
		C4	18.0	132.0	230.0	3	C2A-CC4-RFH18B-132CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
		.709	5.197	9.055			1.575	2.559	1.063	1.614	2175				
		C5	18.0	64.0	100.0	3	C2A-CC5-RFH18B-064CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
		.709	2.520	3.937			1.969	2.559	1.299	2.007	2175				
		C5	18.0	92.0	140.0	3	C2A-CC5-RFH18B-092CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
		.709	3.622	5.512			1.969	2.559	1.299	2.007	2175				
		C5	18.0	132.0	230.0	3	C2A-CC5-RFH18B-132CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
		.709	5.197	9.055			1.969	2.559	1.299	2.007	2175				
	C5	18.0	220.0	500.0	3	C2A-CC5-RFH18B-220CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-	
	.709	8.661	19.685			1.969	2.559	1.299	2.007	2175					
	C5	18.0	300.0	2000.0	3	C2A-CC5-RFH18B-300CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-	
	.709	11.811	78.740			1.969	2.559	1.299	2.007	2175					
	C6	18.0	64.0	100.0	3	C2A-CC6-RFH18B-064CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-	
	.709	2.520	3.937			2.480	2.756	1.535	2.539	2175					
	C6	18.0	92.0	140.0	3	C2A-CC6-RFH18B-092CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-	
	.709	3.622	5.512			2.480	2.756	1.535	2.539	2175					
	C6	18.0	132.0	230.0	3	C2A-CC6-RFH18B-132CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	5.197	9.055			2.480	2.756	1.535	2.539	2175					
	C6	18.0	220.0	500.0	3	C2A-CC6-RFH18B-220CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	8.661	19.685			2.480	2.756	1.535	2.539	2175					
	C6	18.0	300.0	2000.0	3	C2A-CC6-RFH18B-300CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-	
	.709	11.811	78.740			2.480	2.756	1.535	2.539	2175					
	J	C4	18.0	40.0	70.0	3	C2A-CC4-RFJ18B-040CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
	.709		1.575	2.756			1.575	2.559	1.063	1.614	2175				
	C4		18.0	60.0	95.0	3	C2A-CC4-RFJ18B-060CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
	.709	2.362	3.740			1.575	2.559	1.063	1.614	2175					
	C4	18.0	85.0	130.0	3	C2A-CC4-RFJ18B-085CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-	
	.709	3.346	5.118			1.575	2.559	1.063	1.614	2175					
	C4	18.0	120.0	180.0	3	C2A-CC4-RFJ18B-120CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-	
	.709	4.724	7.087			1.575	2.559	1.063	1.614	2175					
	C5	18.0	40.0	70.0	3	C2A-CC5-RFJ18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-J2N-0500-	
	.709	1.575	2.756			1.969	2.559	1.299	2.007	2175					
	C5	18.0	60.0	95.0	3	C2A-CC5-RFJ18B-060CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-	
	.709	2.362	3.740			1.969	2.559	1.299	2.007	2175					
	C5	18.0	85.0	130.0	3	C2A-CC5-RFJ18B-085CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-	
	.709	3.346	5.118			1.969	2.559	1.299	2.007	2175					
	C5	18.0	120.0	180.0	3	C2A-CC5-RFJ18B-120CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-	
	.709	4.724	7.087			1.969	2.559	1.299	2.007	2175					
	C5	18.0	175.0	500.0	3	C2A-CC5-RFJ18B-175CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-J2N-0500-	
	.709	6.890	19.685			1.969	2.559	1.299	2.007	2175					
	C6	18.0	40.0	70.0	3	C2A-CC6-RFJ18B-040CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
	.709	1.575	2.756			2.480	2.756	1.535	2.539	2175					
	C6	18.0	60.0	95.0	3	C2A-CC6-RFJ18B-060CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-	
	.709	2.362	3.740			2.480	2.756	1.535	2.539	2175					
C6	18.0	85.0	95.0	3	C2A-CC6-RFJ18B-085CB	63	70.0	39.0	64.5	150	4.5	1.21	C2I-J2N-0500-		
.709	3.346	3.740			2.480	2.756	1.535	2.539	2175						
C6	18.0	120.0	180.0	3	C2A-CC6-RFJ18B-120CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-J2N-0500-		
.709	4.724	7.087			2.480	2.756	1.535	2.539	2175						
C6	18.0	175.0	500.0	3	C2A-CC6-RFJ18B-175CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-J2N-0500-		
.709	6.890	19.685			2.480	2.756	1.535	2.539	2175						

CoroCut® 2 Schneidkopf zum Axialeinstechen

Schraubspannsystem
Präzisionskühlung



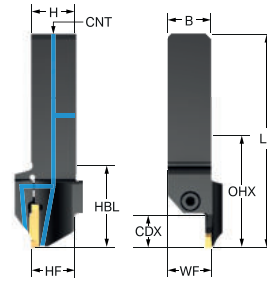
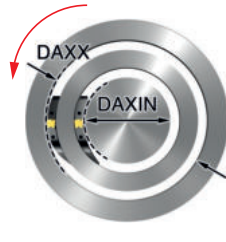
Form-B

							Bestellnummer	Abmessungen, mm, Zoll							MIID
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	CNSC		DCON _{MS}	LF	WF	OAH	BAR PSI	NM	KG	
	K	C5	18.0	40.0	70.0	3	C2A-CC5-RFK18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
			.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
		C5	18.0	58.0	100.0	3	C2A-CC5-RFK18B-058CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
			.709	2.283	3.937			1.969	2.559	1.299	2.007	2175			
		C5	18.0	88.0	180.0	3	C2A-CC5-RFK18B-088CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	3.465	7.087			1.969	2.559	1.299	2.007	2175			
		C5	18.0	168.0	400.0	3	C2A-CC5-RFK18B-168CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	6.614	15.748			1.969	2.559	1.299	2.007	2175			
		C5	18.0	220.0	1000.0	3	C2A-CC5-RFK18B-220CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	8.661	39.370			1.969	2.559	1.299	2.007	2175			
	C6	C6	18.0	58.0	100.0	3	C2A-CC6-RFK18B-058CB	63	70.0	39.0	64.5	150	4.5	1.21	C2I-K2N-0600-
			.709	2.283	3.937			2.480	2.756	1.535	2.539	2175			
		C6	18.0	88.0	180.0	3	C2A-CC6-RFK18B-088CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	3.465	7.087			2.480	2.756	1.535	2.539	2175			
		C6	18.0	168.0	400.0	3	C2A-CC6-RFK18B-168CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	6.614	15.748			2.480	2.756	1.535	2.539	2175			
		C6	18.0	220.0	1000.0	3	C2A-CC6-RFK18B-220CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	8.661	39.370			2.480	2.756	1.535	2.539	2175			
		L	23.0	50.0	80.0	3	C2A-CC6-RFL23B-050CB	63	75.0	39.0	66.5	150	6.5	1.22	C2I-L2N-0800-
			.906	1.969	3.150			2.480	2.953	1.535	2.618	2175			
	C6	C6	23.0	75.0	150.0	3	C2A-CC6-RFL23B-075CB	63	75.0	39.0	66.5	150	6.5	1.21	C2I-L2N-0800-
			.906	2.953	5.906			2.480	2.953	1.535	2.618	2175			
		C6	23.0	140.0	400.0	3	C2A-CC6-RFL23B-140CB	63	75.0	39.0	66.5	150	6.5	1.19	C2I-L2N-0800-
			.906	5.512	15.748			2.480	2.953	1.535	2.618	2175			

CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung



Metrische Ausführung

								Abmessungen, mm										MIID
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HL	LF	WF	CNT	BAR	NM	KG	
	H	20 x 20	18.0	40.0	60.0	55.6	3	C2A-QS20-RFH18B-040CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	52.0	72.0	55.6	3	C2A-QS20-RFH18B-052CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	64.0	100.0	55.6	3	C2A-QS20-RFH18B-064CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	92.0	140.0	55.6	3	C2A-QS20-RFH18B-092CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	132.0	230.0	55.6	3	C2A-QS20-RFH18B-132CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.27	C2I-H2N-0400-
		25 x 25	18.0	64.0	100.0	63.6	3	C2A-QS25-RFH18B-064CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
		25 x 25	18.0	92.0	140.0	63.6	3	C2A-QS25-RFH18B-092CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
		25 x 25	18.0	132.0	230.0	63.6	3	C2A-QS25-RFH18B-132CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
		25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-RFH18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
	J	25 x 25	18.0	300.0	800.0	63.6	3	C2A-QS25-RFH18B-300CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
		25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-RFJ18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
		25 x 25	18.0	60.0	95.0	63.6	3	C2A-QS25-RFJ18B-060CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
		25 x 25	18.0	85.0	130.0	63.6	3	C2A-QS25-RFJ18B-085CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
		25 x 25	18.0	120.0	180.0	63.6	3	C2A-QS25-RFJ18B-120CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
	K	25 x 25	18.0	175.0	500.0	63.6	3	C2A-QS25-RFJ18B-175CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-J2N-0500-
		25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-RFK18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.52	C2I-K2N-0600-
		25 x 25	18.0	58.0	100.0	63.6	3	C2A-QS25-RFK18B-058CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-K2N-0600-
		25 x 25	18.0	88.0	180.0	63.6	3	C2A-QS25-RFK18B-088CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
		25 x 25	18.0	168.0	400.0	63.6	3	C2A-QS25-RFK18B-168CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
	L	25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-RFK18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
		25 x 25	23.0	50.0	80.0	70.2	3	C2A-QS25-RFL23B-050CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.54	C2I-L2N-0800-
		25 x 25	23.0	75.0	150.0	70.2	3	C2A-QS25-RFL23B-075CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.52	C2I-L2N-0800-
		25 x 25	23.0	140.0	400.0	70.2	3	C2A-QS25-RFL23B-140CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.51	C2I-L2N-0800-

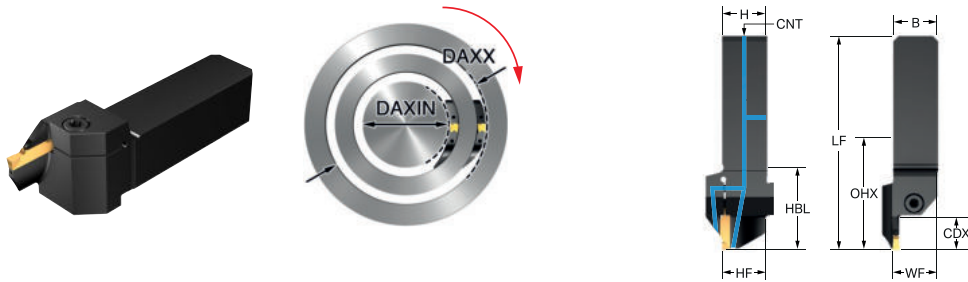
Zoll-Ausführung

								Abmessungen, Zoll											MIID
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HL	LF	WF	HF	CNT	PSI	FT/LBS	LBS	
	H	3/4 x 3/4	.709	1.575	2.362	2.190	3	C2A-QSA12-RFH18B-040CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.567	C2I-H2N-0400-
		3/4 x 3/4	.709	3.622	5.512	2.190	3	C2A-QSA12-RFH18B-092CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.551	C2I-H2N-0400-
		3/4 x 3/4	.709	5.197	9.055	2.190	3	C2A-QSA12-RFH18B-132CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.547	C2I-H2N-0400-
		1 x 1	.709	2.520	3.937	2.505	3	C2A-QSA16-RFH18B-064CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-H2N-0400-
		1 x 1	.709	3.622	5.512	2.505	3	C2A-QSA16-RFH18B-092CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.133	C2I-H2N-0400-
		1 x 1	.709	5.197	9.055	2.505	3	C2A-QSA16-RFH18B-132CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-H2N-0400-
		1 x 1	.709	8.661	19.685	2.505	3	C2A-QSA16-RFH18B-220CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
		1 x 1	.709	11.811	31.496	2.505	3	C2A-QSA16-RFH18B-300CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
	J	1 x 1	.709	2.362	3.740	2.505	3	C2A-QSA16-RFJ18B-060CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.153	C2I-J2N-0500-
		1 x 1	.709	4.724	7.087	2.505	3	C2A-QSA16-RFJ18B-120CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-J2N-0500-
		1 x 1	.709	6.890	19.685	2.505	3	C2A-QSA16-RFJ18B-175CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-J2N-0500-
	K	1 x 1	.709	1.575	2.756	2.505	3	C2A-QSA16-RFK18B-040CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.175	C2I-K2N-0600-
		1 x 1	.709	3.465	7.087	2.505	3	C2A-QSA16-RFK18B-088CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.146	C2I-K2N-0600-
	L	1 x 1	.906	5.512	15.748	2.766	3	C2A-QSA16-RFL23B-140CB	1.000	1.000	1.762	5.069	1.060	1.000	G 1/8-28	2175	4.8	1.168	C2I-L2N-0800-

CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung



Metrische Ausführung

									Abmessungen, mm													
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HLB	LF	WF	CNT				MIID				
	H	20 x 20	18.0	40.0	60.0	55.6	3	C2A-QS20-LFH18B-040CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-				
		20 x 20	18.0	52.0	72.0	55.6	3	C2A-QS20-LFH18B-052CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-				
		20 x 20	18.0	64.0	100.0	55.6	3	C2A-QS20-LFH18B-064CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-				
		20 x 20	18.0	92.0	140.0	55.6	3	C2A-QS20-LFH18B-092CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-				
		20 x 20	18.0	132.0	230.0	55.6	3	C2A-QS20-LFH18B-132CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.27	C2I-H2N-0400-				
		25 x 25	18.0	64.0	100.0	63.6	3	C2A-QS25-LFH18B-064CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-				
		25 x 25	18.0	92.0	140.0	63.6	3	C2A-QS25-LFH18B-092CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-				
		25 x 25	18.0	132.0	230.0	63.6	3	C2A-QS25-LFH18B-132CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-				
		25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-LFH18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-				
	J	25 x 25	18.0	300.0	800.0	63.6	3	C2A-QS25-LFH18B-300CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-				
		25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-LFJ18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-				
		25 x 25	18.0	60.0	95.0	63.6	3	C2A-QS25-LFJ18B-060CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-				
		25 x 25	18.0	85.0	130.0	63.6	3	C2A-QS25-LFJ18B-085CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-				
		25 x 25	18.0	120.0	180.0	63.6	3	C2A-QS25-LFJ18B-120CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-				
	K	25 x 25	18.0	175.0	500.0	63.6	3	C2A-QS25-LFJ18B-175CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-J2N-0500-				
		25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-LFK18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.52	C2I-K2N-0600-				
		25 x 25	18.0	58.0	100.0	63.6	3	C2A-QS25-LFK18B-058CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-K2N-0600-				
		25 x 25	18.0	88.0	180.0	63.6	3	C2A-QS25-LFK18B-088CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-				
		25 x 25	18.0	168.0	400.0	63.6	3	C2A-QS25-LFK18B-168CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-				
L	25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-LFK18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-					
	25 x 25	23.0	50.0	80.0	70.2	3	C2A-QS25-LFL23B-050CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.54	C2I-L2N-0800-					
	25 x 25	23.0	75.0	150.0	70.2	3	C2A-QS25-LFL23B-075CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.52	C2I-L2N-0800-					
	25 x 25	23.0	140.0	400.0	70.2	3	C2A-QS25-LFL23B-140CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.51	C2I-L2N-0800-					

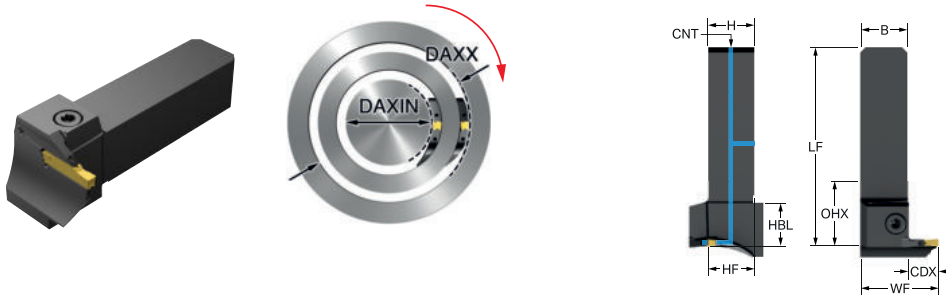
Zoll-Ausführung

								Bestellnummer	Abmessungen, Zoll										MIID
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC		B	H	HBL	LF	WF	HF	CNT	P6I	FT/ LBS	LBS	
	H	3/4 x 3/4	.709	1.575	2.362	2.190	3	C2A-QSA12-LFH18B-040CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.567	C2I-H2N-0400-
		3/4 x 3/4	.709	3.622	5.512	2.190	3	C2A-QSA12-LFH18B-092CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.551	C2I-H2N-0400-
		3/4 x 3/4	.709	5.197	9.055	2.190	3	C2A-QSA12-LFH18B-132CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.547	C2I-H2N-0400-
		1 x 1	.709	2.520	3.937	2.505	3	C2A-QSA16-LFH18B-064CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-H2N-0400-
		1 x 1	.709	3.622	5.512	2.505	3	C2A-QSA16-LFH18B-092CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.133	C2I-H2N-0400-
		1 x 1	.709	5.197	9.055	2.505	3	C2A-QSA16-LFH18B-132CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-H2N-0400-
		1 x 1	.709	8.661	19.685	2.505	3	C2A-QSA16-LFH18B-220CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
		1 x 1	.709	11.811	31.496	2.505	3	C2A-QSA16-LFH18B-300CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.116	C2I-H2N-0400-
	J	1 x 1	.709	2.362	3.740	2.505	3	C2A-QSA16-LFJ18B-060CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.153	C2I-J2N-0500-
		1 x 1	.709	4.724	7.087	2.505	3	C2A-QSA16-LFJ18B-120CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-J2N-0500-
		1 x 1	.709	6.890	19.685	2.505	3	C2A-QSA16-LFJ18B-175CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-J2N-0500-
	K	1 x 1	.709	1.575	2.756	2.505	3	C2A-QSA16-LFK18B-040CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.175	C2I-K2N-0600-
		1 x 1	.709	3.465	7.087	2.505	3	C2A-QSA16-LFK18B-088CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.146	C2I-K2N-0600-
	L	1 x 1	.906	5.512	15.748	2.766	3	C2A-QSA16-LFL23B-140CB	1.000	1.000	1.762	5.069	1.060	1.000	G 1/8-28	2175	4.8	1.168	C2I-L2N-0800-

CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung



Metrische Ausführung

									Abmessungen, mm												
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	CNT				MIID			
	H	25 x 25	15.0	132.0	230.0	48.5	3	C2A-QS25-RGH15B-132CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28		4.5	0.53	C2I-H2N-0400-			
		25 x 25	15.0	40.0	60.0	48.5	3	C2A-QS25-RGH15B-40CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28		4.5	0.55	C2I-H2N-0400-			
		25 x 25	15.0	52.0	72.0	48.5	3	C2A-QS25-RGH15B-52CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28		4.5	0.56	C2I-H2N-0400-			
		25 x 25	15.0	64.0	100.0	48.5	3	C2A-QS25-RGH15B-64CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28		4.5	0.54	C2I-H2N-0400-			
		25 x 25	15.0	92.0	140.0	48.5	3	C2A-QS25-RGH15B-92CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28		4.5	0.54	C2I-H2N-0400-			

Zoll-Ausführung

								Bestellnummer	Abmessungen, Zoll							PSI FT/LBS LBS			MIID
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC		B	H	HBL	LF	WF	HF	CNT				
	H	1 x 1	.591	5.197	9.055	1.909	3	C2A-QSA16-RGH15B-132CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.217	C2I-H2N-0400-
		1 x 1	.591	2.520	3.937	1.909	3	C2A-QSA16-RGH15B-64CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.237	C2I-H2N-0400-

CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem
Präzisionskühlung



Metrische Ausführung

									Abmessungen, mm												
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HL	LF	WF	CNT				MIID			
	H	25 x 25	15.0	132.0	230.0	48.5	3	C2A-QS25-LGH15B-132CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.53	C2I-H2N-0400-			
		25 x 25	15.0	40.0	60.0	48.5	3	C2A-QS25-LGH15B-40CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.55	C2I-H2N-0400-			
		25 x 25	15.0	52.0	72.0	48.5	3	C2A-QS25-LGH15B-52CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.56	C2I-H2N-0400-			
		25 x 25	15.0	64.0	100.0	48.5	3	C2A-QS25-LGH15B-64CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-			
		25 x 25	15.0	92.0	140.0	48.5	3	C2A-QS25-LGH15B-92CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-			

Zoll-Ausführung

								Bestellnummer	Abmessungen, Zoll										MIID
	SSC	CZC _{MS}	CDX	DAXIN	DAXX	OHX	CNSC		B	H	HBL	LF	WF	HF	CNT	PSI	FT/LBS	LBS	
	H	1 x 1	.591	5.197	9.055	1.909	3	C2A-QSA16-LGH15B-132CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.217	C2I-H2N-0400-
		1 x 1	.591	2.520	3.937	1.909	3	C2A-QSA16-LGH15B-64CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.237	C2I-H2N-0400-

Fräsen

CoroMill® MH20

Planfräser 18-20

CoroMill® Dura

Vollhartmetall-Schaftfräser 21-28

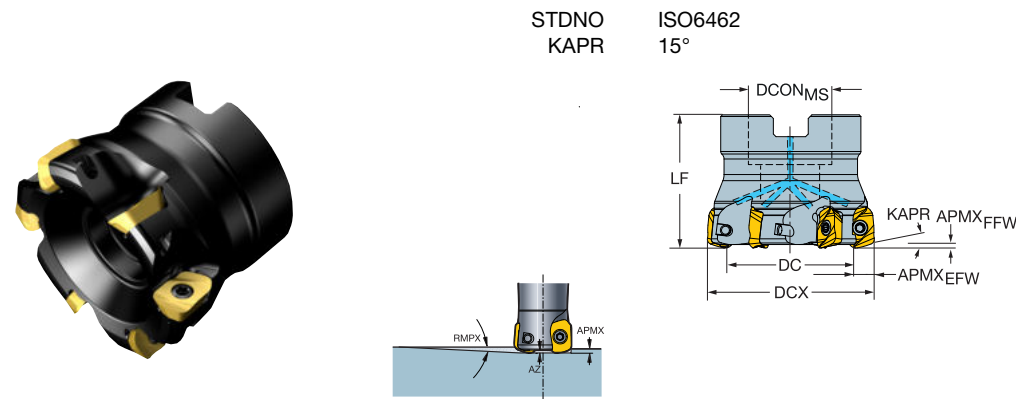
CoroMill® Plura HD

Vollhartmetall-Schaftfräser 29-37

Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroMill® MH20 Planfräser

Fräsdorn - innere Kühlschmierstoffzufuhr



Metrische Ausführung

											Abmessungen, mm						
DCX	DC	SSC	CZC _{MS}	APMX _{EFW}	APMX _{FFW}	RMPX	AZ	CNSC		Bestellnummer	DCON _{MS}	ISO	LF			RPMX	MIID
44.0	33.3	08	16	5.3	1.20	2.30°	0.9	1	5	MH20-R044Q16-08H	16.0	A	40.0	2.0	0.21	15700	MH20-080425..
52.0	41.3	08	22	5.3	1.20	1.70°	0.9	1	5	MH20-R052Q22-08M	22.0	A	40.0	2.0	0.31	14500	MH20-080425..
	41.3	08	22	5.3	1.20	1.70°	0.9	1	6	MH20-R052Q22-08H	22.0	A	40.0	2.0	0.31	14500	MH20-080425..
54.0	43.3	08	22	5.3	1.20	1.65°	0.9	1	5	MH20-R054Q22-08M	22.0	A	40.0	2.0	0.33	14200	MH20-080425..
	43.3	08	22	5.3	1.20	1.65°	0.9	1	6	MH20-R054Q22-08H	22.0	A	40.0	2.0	0.32	14200	MH20-080425..
63.0	52.3	08	22	5.3	1.20	1.50°	0.9	1	6	MH20-R063Q22-08M	22.0	A	40.0	2.0	0.41	13200	MH20-080425..
	52.3	08	22	5.3	1.20	1.50°	0.9	1	7	MH20-R063Q22-08H	22.0	A	40.0	2.0	0.40	13200	MH20-080425..
66.0	55.3	08	22	5.3	1.20	1.40°	0.9	1	6	MH20-R066Q22-08M	22.0	A	40.0	2.0	0.44	12800	MH20-080425..
	55.3	08	22	5.3	1.20	1.40°	0.9	1	7	MH20-R066Q22-08H	22.0	A	40.0	2.0	0.43	12800	MH20-080425..

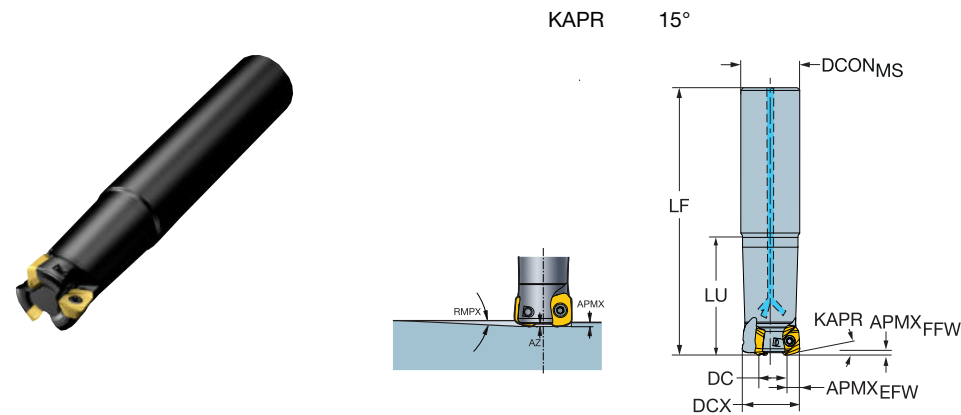
Zoll-Ausführung

											Abmessungen, Zoll						
DCX	DC	SSC	CZC _{MS}	APMX _{EFW}	APMX _{FFW}	RMPX	AZ	CNSC		Bestellnummer	DCON _{MS}	ISO	LF			RPMX	MIID
2.500	2.081	08	3/4	.209	.047	1.50°	.035	1	6	MH20-AR063R19-08M	.750	A	1.575	1.4	0.94	13100	MH20-080425..
	2.081	08	3/4	.209	.047	1.50°	.035	1	7	MH20-AR063R19-08H	.750	A	1.575	1.4	0.92	13100	MH20-080425..

GER

CoroMill® MH20 Planfräser

Zylinderschaft - innere Kühlschmierstoffzufuhr



Metrische Ausführung

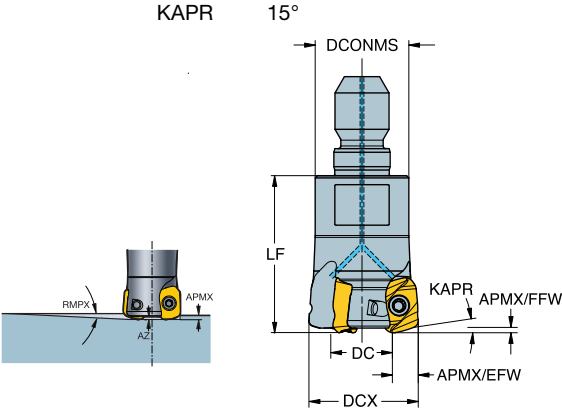
										Abmessungen, mm					
DCX	DC	SSC	CZC _{MS}	APMX _{EFW}	APMX _{FFW}	RMPX	AZ	CNSC		Bestellnummer	DCON _{MS}	LF			RPMX MIID
32.0	23.5	06	32	4.2	0.80	2.40°	0.7	1	5	MH20-R032A32-06H	32.0	210.0	0.9	1.16	18500 MH20-060320..

Zoll-Ausführung

										Abmessungen, Zoll					
DCX	DC	SSC	CZC _{MS}	APMX _{EFW}	APMX _{FFW}	RMPX	AZ	CNSC		Bestellnummer	DCON _{MS}	LF			RPMX MIID
1.250	.918	06	1 1/4	.165	.031	2.40°	.028	1	5	MH20-AR032032-06H	1.250	8.268	.6	2.52	18500 MH20-060320..

CoroMill® MH20 Planfräser

Schraubkupplung - innere Kühlschmierstoffzufuhr



Metrische Ausführung

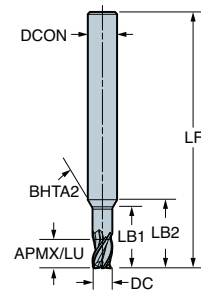
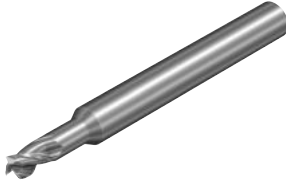
											Abmessungen, mm						
DCX	DC	SSC	CZC _{MS}	APMX _{EFW}	APMX _{FFW}	RMPX	AZ	CNSC		Bestellnummer	DCON _{MS}	LF			RPMX	MIID	
16.0	7.5	06	M8	4.2	0.80	9.50°	0.7	1	2	MH20-R016T08-06L	12.8	25.0	0.9	0.03	26100	MH20-060320..	
20.0	9.3	08	M10	5.3	1.20	5.80°	0.9	1	2	MH20-R020T10-08L	17.8	30.0	1.4	0.05	23400	MH20-080425..	
	11.5	06	M10	4.2	0.80	5.80°	0.7	1	3	MH20-R020T10-06M	17.8	30.0	0.9	0.05	23400	MH20-060320..	
25.0	14.3	08	M12	5.3	1.20	5.70°	0.9	1	3	MH20-R025T12-08M	20.8	35.0	2.0	0.09	20900	MH20-080425..	
	16.5	06	M12	4.2	0.80	3.70°	0.7	1	4	MH20-R025T12-06H	20.8	35.0	0.9	0.10	20900	MH20-060320..	
32.0	21.3	08	M16	5.3	1.20	3.60°	0.9	1	4	MH20-R032T16-08M	28.8	45.0	2.0	0.22	18500	MH20-080425..	
	23.5	06	M16	4.2	0.80	2.40°	0.7	1	5	MH20-R032T16-06H	28.8	45.0	0.9	0.23	18500	MH20-060320..	

CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD

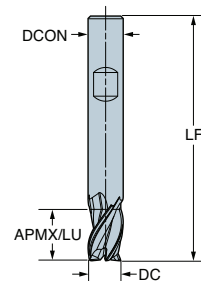
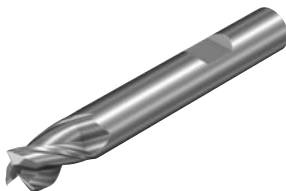
FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



Metrische Ausführung

						N	Abmessungen, mm						
						H10							
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	DCON _{MS}	LF	BS	LB ₁	LB ₂	BHTA ₂	
2.0	6	3.0	3.0	3	35°	1K223-0200-NA	★	6.0	50.0	0.0	7.0	10.5	30°
3.0	6	4.5	4.5	3	35°	1K223-0300-NA	★	6.0	50.0	0.0	9.6	12.2	30°
4.0	6	6.0	6.0	3	35°	1K223-0400-NA	★	6.0	54.0	0.2	12.4	14.1	30°
5.0	6	7.5	7.5	3	35°	1K223-0500-NA	★	6.0	54.0	0.3	14.5	15.4	30°

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



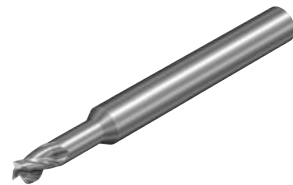
Metrische Ausführung

							N	Abmessungen, mm		
							HOF			
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	Bestellnummer		DCON _{MS}	LF	BS
6.0	6	9.0	9.0	3	35°	1K223-0600-NB	★	6.0	54.0	0.3
8.0	8	12.0	12.0	3	35°	1K223-0800-NB	★	8.0	58.0	0.3
10.0	10	15.0	15.0	3	35°	1K223-1000-NB	★	10.0	72.0	0.4
12.0	12	18.0	18.0	3	35°	1K223-1200-NB	★	12.0	83.0	0.4
16.0	16	24.0	24.0	3	35°	1K223-1600-NB	★	16.0	92.0	0.6
20.0	20	30.0	30.0	3	35°	1K223-2000-NB	★	20.0	104.0	0.7
25.0	25	37.5	37.5	3	35°	1K223-2500-NB	★	25.0	121.0	0.9

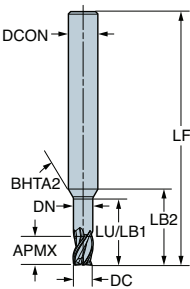
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD

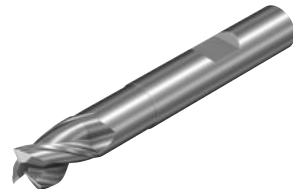


FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3

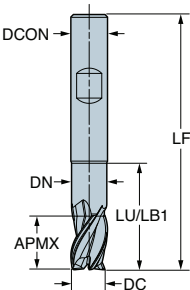


Metrische Ausführung

						N	Abmessungen, mm							
DC	CZC _{MS}	APMX	LU	ZEFP	FHA									
Bestellnummer						1K223	DCON _{MS}	LF	BS	DN	LB ₁	LB ₂	BHTA ₂	
2.0	6	3.0	7.0	3	35°	★	6.0	50.0	0.0	1.9	7.0	10.5	30°	
3.0	6	4.5	10.5	3	35°	★	6.0	50.0	0.0	2.9	10.5	13.2	30°	
4.0	6	6.0	14.0	3	35°	★	6.0	54.0	0.2	3.8	14.0	15.9	30°	
5.0	6	7.5	15.0	3	35°	★	6.0	54.0	0.3	4.8	15.0	16.0	30°	



FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



Metrische Ausführung

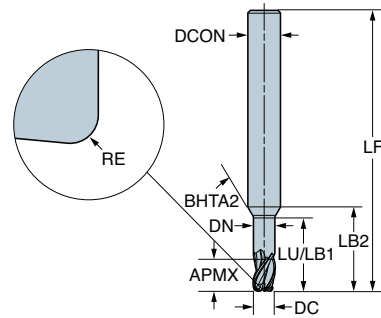
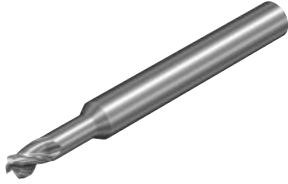
						N	Abmessungen, mm							
DC	CZC _{MS}	APMX	LU	ZEFP	FHA									
Bestellnummer						1K223	DCON _{MS}	LF	BS	DN	LB ₁			
6.0	6	9.0	18.0	3	35°	★	6.0	57.0	0.3	5.8	18.0			
8.0	8	12.0	24.0	3	35°	★	8.0	63.0	0.3	7.7	24.0			
10.0	10	15.0	30.0	3	35°	★	10.0	72.0	0.4	9.6	30.0			
12.0	12	18.0	36.0	3	35°	★	12.0	83.0	0.4	11.5	36.0			
16.0	16	24.0	48.0	3	35°	★	16.0	98.0	0.6	15.4	48.0			
20.0	20	30.0	60.0	3	35°	★	20.0	111.0	0.7	19.2	60.0			
25.0	25	37.5	75.0	3	35°	★	25.0	135.0	0.9	24.0	75.0			

CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



Metrische Ausführung

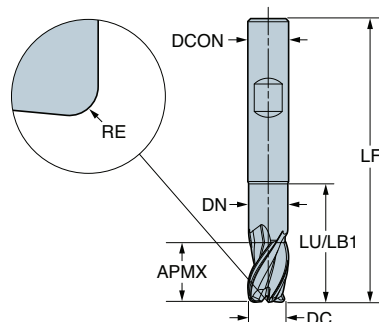
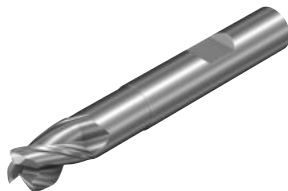
								N	Abmessungen, mm						
								H10F							
DC	CZC _{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer		DCON _{MS}	LF	BS	DN	LB ₁	LB ₂	BHTA ₂
2.0	6	3.0	0.20	7.0	3	35°	1K223-0200-020-NG	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
	6	3.0	0.50	7.0	3	35°	1K223-0200-050-NG	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
3.0	6	4.5	0.20	10.5	3	35°	1K223-0300-020-NG	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
	6	4.5	0.50	10.5	3	35°	1K223-0300-050-NG	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
4.0	6	6.0	0.50	14.0	3	35°	1K223-0400-050-NG	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
	6	6.0	1.00	14.0	3	35°	1K223-0400-100-NG	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
5.0	6	7.5	0.50	15.0	3	35°	1K223-0500-050-NG	★	6.0	54.0	0.3	4.8	15.0	16.0	30°
	6	7.5	1.00	15.0	3	35°	1K223-0500-100-NG	★	6.0	54.0	0.3	4.8	15.0	16.0	30°

CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



Metrische Ausführung

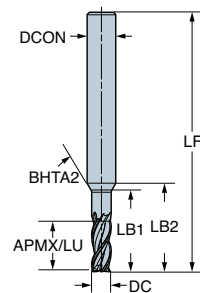
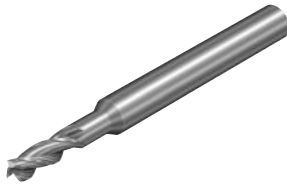
								N	Abmessungen, mm						
DC	CZC _{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	높이	DCON _{MS}	LF	BS	DN	LB ₁		
6.0	6	9.0	0.50	18.0	3	35°	1K223-0600-050-NH	★	6.0	57.0	0.3	5.8	18.0		
	6	9.0	1.00	18.0	3	35°	1K223-0600-100-NH	★	6.0	57.0	0.3	5.8	18.0		
8.0	8	12.0	0.50	24.0	3	35°	1K223-0800-050-NH	★	8.0	63.0	0.3	7.7	24.0		
	8	12.0	1.00	24.0	3	35°	1K223-0800-100-NH	★	8.0	63.0	0.3	7.7	24.0		
	8	12.0	2.00	24.0	3	35°	1K223-0800-200-NH	★	8.0	63.0	0.3	7.7	24.0		
10.0	10	15.0	0.50	30.0	3	35°	1K223-1000-050-NH	★	10.0	72.0	0.4	9.6	30.0		
	10	15.0	1.00	30.0	3	35°	1K223-1000-100-NH	★	10.0	72.0	0.4	9.6	30.0		
	10	15.0	2.00	30.0	3	35°	1K223-1000-200-NH	★	10.0	72.0	0.4	9.6	30.0		
	10	15.0	3.00	30.0	3	35°	1K223-1000-300-NH	★	10.0	72.0	0.4	9.6	30.0		
12.0	12	18.0	0.50	36.0	3	35°	1K223-1200-050-NH	★	12.0	83.0	0.4	11.5	36.0		
	12	18.0	1.00	36.0	3	35°	1K223-1200-100-NH	★	12.0	83.0	0.4	11.5	36.0		
	12	18.0	2.00	36.0	3	35°	1K223-1200-200-NH	★	12.0	83.0	0.4	11.5	36.0		
	12	18.0	3.00	36.0	3	35°	1K223-1200-300-NH	★	12.0	83.0	0.4	11.5	36.0		
16.0	16	24.0	0.50	48.0	3	35°	1K223-1600-050-NH	★	16.0	98.0	0.6	15.4	48.0		
	16	24.0	1.00	48.0	3	35°	1K223-1600-100-NH	★	16.0	98.0	0.6	15.4	48.0		
	16	24.0	2.00	48.0	3	35°	1K223-1600-200-NH	★	16.0	98.0	0.6	15.4	48.0		
	16	24.0	3.00	48.0	3	35°	1K223-1600-300-NH	★	16.0	98.0	0.6	15.4	48.0		
	16	24.0	4.00	48.0	3	35°	1K223-1600-400-NH	★	16.0	98.0	0.6	15.4	48.0		
20.0	20	30.0	0.50	60.0	3	35°	1K223-2000-050-NH	★	20.0	111.0	0.7	19.2	60.0		
	20	30.0	1.00	60.0	3	35°	1K223-2000-100-NH	★	20.0	111.0	0.7	19.2	60.0		
	20	30.0	2.00	60.0	3	35°	1K223-2000-200-NH	★	20.0	111.0	0.7	19.2	60.0		
	20	30.0	3.00	60.0	3	35°	1K223-2000-300-NH	★	20.0	111.0	0.7	19.2	60.0		
	20	30.0	4.00	60.0	3	35°	1K223-2000-400-NH	★	20.0	111.0	0.7	19.2	60.0		
25.0	25	37.5	0.50	75.0	3	35°	1K223-2500-050-NH	★	25.0	135.0	0.9	24.0	75.0		
	25	37.5	1.00	75.0	3	35°	1K223-2500-100-NH	★	25.0	135.0	0.9	24.0	75.0		
	25	37.5	2.00	75.0	3	35°	1K223-2500-200-NH	★	25.0	135.0	0.9	24.0	75.0		
	25	37.5	3.00	75.0	3	35°	1K223-2500-300-NH	★	25.0	135.0	0.9	24.0	75.0		
	25	37.5	4.00	75.0	3	35°	1K223-2500-400-NH	★	25.0	135.0	0.9	24.0	75.0		

CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K233 – 2xD

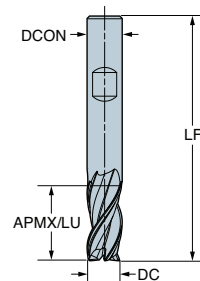
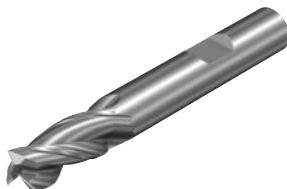
FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



Metrische Ausführung

						N	Abmessungen, mm						
						H10							
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	Bestellnummer		DCON _{MS}	LF	BS	LB ₁	LB ₂	BHTA ₂
2.0	6	6.0	6.0	3	35°	1K233-0200-NA	★	6.0	50.0	0.0	10.0	13.5	30°
3.0	6	8.0	8.0	3	35°	1K233-0300-NA	★	6.0	54.0	0.0	13.1	15.7	30°
4.0	6	11.0	11.0	3	35°	1K233-0400-NA	★	6.0	57.0	0.2	17.4	19.1	30°
5.0	6	13.0	13.0	3	35°	1K233-0500-NA	★	6.0	57.0	0.3	20.0	20.9	30°

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



Metrische Ausführung

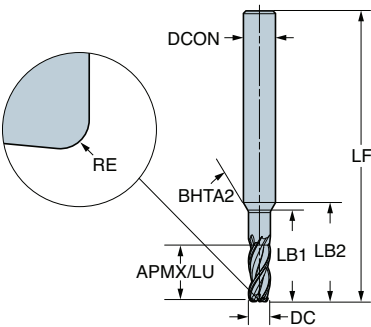
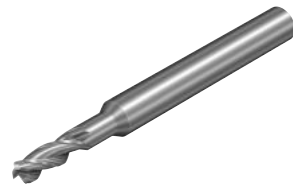
						N	Abmessungen, mm			
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	H10	DCON _{MS}	LF	BS
6.0	6	13.0	13.0	3	35°	1K233-0600-NB	★	6.0	57.0	0.3
8.0	8	19.0	19.0	3	35°	1K233-0800-NB	★	8.0	63.0	0.3
10.0	10	22.0	22.0	3	35°	1K233-1000-NB	★	10.0	72.0	0.4
12.0	12	26.0	26.0	3	35°	1K233-1200-NB	★	12.0	83.0	0.4
16.0	16	32.0	32.0	3	35°	1K233-1600-NB	★	16.0	98.0	0.6
20.0	20	40.0	40.0	3	35°	1K233-2000-NB	★	20.0	111.0	0.7
25.0	25	50.0	50.0	3	35°	1K233-2500-NB	★	25.0	130.0	0.9

CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K233 – 2xD

FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



Metrische Ausführung

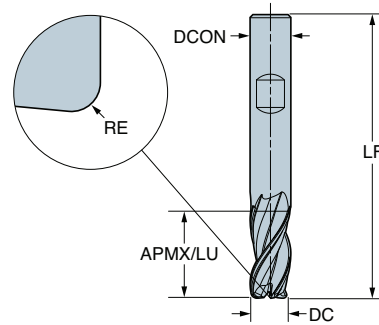
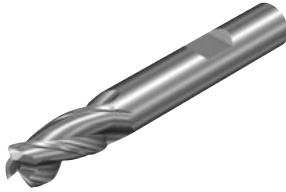
								N	Abmessungen, mm					
								HÜF						
DC	CZC _{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer		DCON _{MS}	LF	BS	LB ₁	LB ₂	BHTA ₂
2.0	6	6.0	0.20	6.0	3	35°	1K233-0200-020-NA	★	6.0	50.0	0.0	10.0	13.5	30°
	6	6.0	0.50	6.0	3	35°	1K233-0200-050-NA	★	6.0	50.0	0.0	10.0	13.5	30°
3.0	6	8.0	0.20	8.0	3	35°	1K233-0300-020-NA	★	6.0	54.0	0.0	13.1	15.7	30°
	6	8.0	0.50	8.0	3	35°	1K233-0300-050-NA	★	6.0	54.0	0.0	13.1	15.7	30°
4.0	6	11.0	0.50	11.0	3	35°	1K233-0400-050-NA	★	6.0	57.0	0.2	17.4	19.1	30°
	6	11.0	1.00	11.0	3	35°	1K233-0400-100-NA	★	6.0	57.0	0.2	17.4	19.1	30°
5.0	6	13.0	0.50	13.0	3	35°	1K233-0500-050-NA	★	6.0	57.0	0.3	20.0	20.9	30°
	6	13.0	1.00	13.0	3	35°	1K233-0500-100-NA	★	6.0	57.0	0.3	20.0	20.9	30°

CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K233 – 2xD

FHA 35°
 BSG COROMANT
 TCDC h10
 TCDCON h6
 ZEFP 3



Metrische Ausführung

								N	Abmessungen, mm		
DC	CZC _{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	HÜP	DCON _{MS}	LF	BS
6.0	6	13.0	0.50	13.0	3	35°	1K233-0600-050-NB	★	6.0	57.0	0.3
	6	13.0	1.00	13.0	3	35°	1K233-0600-100-NB	★	6.0	57.0	0.3
8.0	8	19.0	0.50	19.0	3	35°	1K233-0800-050-NB	★	8.0	63.0	0.3
	8	19.0	1.00	19.0	3	35°	1K233-0800-100-NB	★	8.0	63.0	0.3
	8	19.0	2.00	19.0	3	35°	1K233-0800-200-NB	★	8.0	63.0	0.3
10.0	10	22.0	0.50	22.0	3	35°	1K233-1000-050-NB	★	10.0	72.0	0.4
	10	22.0	1.00	22.0	3	35°	1K233-1000-100-NB	★	10.0	72.0	0.4
	10	22.0	2.00	22.0	3	35°	1K233-1000-200-NB	★	10.0	72.0	0.4
	10	22.0	3.00	22.0	3	35°	1K233-1000-300-NB	★	10.0	72.0	0.4
12.0	12	26.0	0.50	26.0	3	35°	1K233-1200-050-NB	★	12.0	83.0	0.4
	12	26.0	1.00	26.0	3	35°	1K233-1200-100-NB	★	12.0	83.0	0.4
	12	26.0	2.00	26.0	3	35°	1K233-1200-200-NB	★	12.0	83.0	0.4
	12	26.0	3.00	26.0	3	35°	1K233-1200-300-NB	★	12.0	83.0	0.4
16.0	16	32.0	0.50	32.0	3	35°	1K233-1600-050-NB	★	16.0	98.0	0.6
	16	32.0	1.00	32.0	3	35°	1K233-1600-100-NB	★	16.0	98.0	0.6
	16	32.0	2.00	32.0	3	35°	1K233-1600-200-NB	★	16.0	98.0	0.6
	16	32.0	3.00	32.0	3	35°	1K233-1600-300-NB	★	16.0	98.0	0.6
	16	32.0	4.00	32.0	3	35°	1K233-1600-400-NB	★	16.0	98.0	0.6
20.0	20	40.0	0.50	40.0	3	35°	1K233-2000-050-NB	★	20.0	111.0	0.7
	20	40.0	1.00	40.0	3	35°	1K233-2000-100-NB	★	20.0	111.0	0.7
	20	40.0	2.00	40.0	3	35°	1K233-2000-200-NB	★	20.0	111.0	0.7
	20	40.0	3.00	40.0	3	35°	1K233-2000-300-NB	★	20.0	111.0	0.7
	20	40.0	4.00	40.0	3	35°	1K233-2000-400-NB	★	20.0	111.0	0.7
25.0	25	50.0	0.50	50.0	3	35°	1K233-2500-050-NB	★	25.0	130.0	0.9
	25	50.0	1.00	50.0	3	35°	1K233-2500-100-NB	★	25.0	130.0	0.9
	25	50.0	2.00	50.0	3	35°	1K233-2500-200-NB	★	25.0	130.0	0.9
	25	50.0	3.00	50.0	3	35°	1K233-2500-300-NB	★	25.0	130.0	0.9
	25	50.0	4.00	50.0	3	35°	1K233-2500-400-NB	★	25.0	130.0	0.9

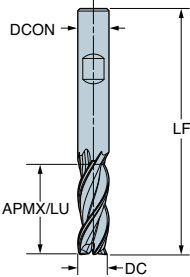
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K253 – 3xD



FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



Metrische Ausführung

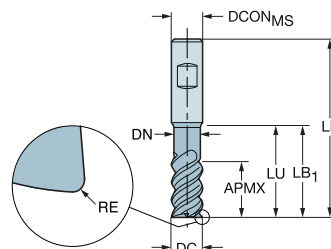
							N Abmessungen, mm			
							ISO 503			
DC	CZC _{MS}	APMX	LU	ZEFP	FHA	Bestellnummer		DCON _{MS}	LF	BS
6.0	6	18.0	18.0	3	35°	1K253-0600-NB	★	6.0	63.0	0.3
8.0	8	24.0	24.0	3	35°	1K253-0800-NB	★	8.0	73.0	0.3
10.0	10	30.0	30.0	3	35°	1K253-1000-NB	★	10.0	82.0	0.4
12.0	12	36.0	36.0	3	35°	1K253-1200-NB	★	12.0	97.0	0.4
16.0	16	48.0	48.0	3	35°	1K253-1600-NB	★	16.0	115.0	0.6
20.0	20	60.0	60.0	3	35°	1K253-2000-NB	★	20.0	135.0	0.7
25.0	25	75.0	75.0	3	35°	1K253-2500-NB	★	25.0	153.0	0.9

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA
BSG
TCDC
TCDCON
ZEFP

38°
COROMANT
h10
h6
5



Metrische Ausführung

							P K		Abmessungen, mm				
							P2BM	P2BM					
DC	CZC _{MS}	APMX	RE	LU	ZEFP	Bestellnummer	P2BM	P2BM	DCON _{MS}	LF	DN	LB ₁	
6.0	6	13.0	0.50	20.0	5	2F342-0600-050-PD	★	★	6.0	57.0	5.7	20.0	
	6	13.0	1.00	20.0	5	2F342-0600-100-PD	★	★	6.0	57.0	5.7	20.0	
8.0	8	18.0	0.50	25.0	5	2F342-0800-050-PD	★	★	8.0	63.0	7.6	25.0	
	8	18.0	1.00	25.0	5	2F342-0800-100-PD	★	★	8.0	63.0	7.6	25.0	
	8	18.0	2.00	25.0	5	2F342-0800-200-PD	★	★	8.0	63.0	7.6	25.0	
10.0	10	22.0	0.50	30.0	5	2F342-1000-050-PD	★	★	10.0	72.0	9.5	30.0	
	10	22.0	1.00	30.0	5	2F342-1000-100-PD	★	★	10.0	72.0	9.5	30.0	
	10	22.0	2.00	30.0	5	2F342-1000-200-PD	★	★	10.0	72.0	9.5	30.0	
12.0	12	26.0	0.50	36.0	5	2F342-1200-050-PD	★	★	12.0	83.0	11.4	36.0	
	12	26.0	1.00	36.0	5	2F342-1200-100-PD	★	★	12.0	83.0	11.4	36.0	
	12	26.0	2.00	36.0	5	2F342-1200-200-PD	★	★	12.0	83.0	11.4	36.0	
16.0	16	34.0	0.50	42.0	5	2F342-1600-050-PD	★	★	16.0	97.0	15.2	42.0	
	16	34.0	1.00	42.0	5	2F342-1600-100-PD	★	★	16.0	97.0	15.2	42.0	
	16	34.0	2.00	42.0	5	2F342-1600-200-PD	★	★	16.0	97.0	15.2	42.0	
20.0	20	42.0	1.00	52.0	5	2F342-2000-100-PD	★	★	20.0	104.0	19.0	52.0	
	20	42.0	2.00	52.0	5	2F342-2000-200-PD	★	★	20.0	104.0	19.0	52.0	

Zoll-Ausführung

							P K		Abmessungen, Zoll				
							P2BM	P2BM					
DC	CZC _{MS}	APMX	APMX ₂	RE	LU	ZEFP	Bestellnummer	P2BM	P2BM	DCON _{MS}	LF	DN	LB ₁
.250	1/4	.626	.626	.015	.937	5	2F342-0635-038-PD	★	★	.250	2.500	.237	.937
	1/4	.626	.626	.030	.937	5	2F342-0635-076-PD	★	★	.250	2.500	.237	.937
.313	5/16	.752	.750	.015	1.063	5	2F342-0794-038-PD	★	★	.313	2.500	.297	1.063
	5/16	.752	.750	.030	1.063	5	2F342-0794-076-PD	★	★	.313	2.500	.297	1.063
.375	3/8	.875	.878	.015	1.250	5	2F342-0953-038-PD	★	★	.375	3.000	.356	1.250
	3/8	.875	.878	.030	1.250	5	2F342-0953-076-PD	★	★	.375	3.000	.356	1.250
.438	7/16	1.000	1.000	.015	1.438	5	2F342-1111-038-PD	★	★	.438	3.500	.416	1.438
	7/16	1.000	1.000	.030	1.438	5	2F342-1111-076-PD	★	★	.438	3.500	.416	1.438
.500	1/2	1.125	1.126	.015	1.438	5	2F342-1270-038-PD	★	★	.500	3.500	.475	1.438
	1/2	1.125	1.126	.030	1.438	5	2F342-1270-076-PD	★	★	.500	3.500	.475	1.438
	1/2	1.125	1.126	.060	1.438	5	2F342-1270-152-PD	★	★	.500	3.500	.475	1.438
.625	5/8	1.315	1.315	.030	1.625	5	2F342-1588-076-PD	★	★	.625	3.780	.594	1.625
	5/8	1.315	1.315	.060	1.625	5	2F342-1588-152-PD	★	★	.625	3.780	.594	1.625
.750	3/4	1.626	1.626	.030	1.937	5	2F342-1905-076-PD	★	★	.750	4.000	.713	1.937
	3/4	1.626	1.626	.060	1.937	5	2F342-1905-152-PD	★	★	.750	4.000	.713	1.937

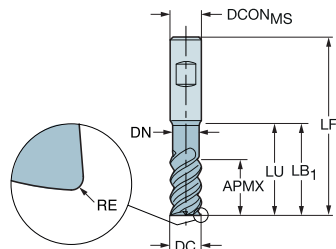
CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft



FHA
BSG
TCDC
TCDCON
ZEFP

38°
COROMANT
h10
h6
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Metrische Ausführung

								P	K	Abmessungen, mm			
DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer	P2BM	P2BM	DCON _{MS}	LF	DN	LB ₁
6.0	6	13.0	0.10	45°	20.0	5	2N342-0600-PD	★	★	6.0	57.0	5.7	20.0
8.0	8	18.0	0.10	45°	25.0	5	2N342-0800-PD	★	★	8.0	63.0	7.6	25.0
10.0	10	22.0	0.15	45°	30.0	5	2N342-1000-PD	★	★	10.0	72.0	9.5	30.0
12.0	12	26.0	0.15	45°	36.0	5	2N342-1200-PD	★	★	12.0	83.0	11.4	36.0
14.0	14	30.0	0.15	45°	38.0	5	2N342-1400-PD	★	★	14.0	83.0	13.3	38.0
16.0	16	34.0	0.25	45°	42.0	5	2N342-1600-PD	★	★	16.0	97.0	15.2	42.0
20.0	20	42.0	0.25	45°	52.0	5	2N342-2000-PD	★	★	20.0	104.0	19.0	52.0
25.0	25	52.0	0.25	45°	63.0	5	2N342-2500-PD	★	★	25.0	121.0	24.0	63.0

Zoll-Ausführung

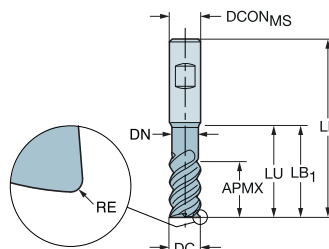
									P	K	Abmessungen, Zoll			
DC	CZC _{MS}	APMX	APMX ₂	CHW	KCH	LU	ZEFP	Bestellnummer	P2BM	P2BM	DCON _{MS}	LF	DN	LB ₁
.250	1/4	.626	.626	.004	45°	.937	5	2N342-0635-PD	★	★	.250	2.500	.237	.937
.313	5/16	.752	.750	.004	45°	1.063	5	2N342-0794-PD	★	★	.313	2.500	.297	1.063
.375	3/8	.875	.878	.006	45°	1.250	5	2N342-0953-PD	★	★	.375	3.000	.356	1.250
.438	7/16	1.000	1.000	.006	45°	1.438	5	2N342-1111-PD	★	★	.438	3.500	.416	1.438
.500	1/2	1.125	1.126	.006	45°	1.438	5	2N342-1270-PD	★	★	.500	3.500	.475	1.438
.625	5/8	1.315	1.315	.010	45°	1.625	5	2N342-1588-PD	★	★	.625	3.780	.594	1.625
.750	3/4	1.626	1.626	.010	45°	1.937	5	2N342-1905-PD	★	★	.750	4.000	.713	1.937

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA
BSG
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ZEFP

38°
COROMANT
h10
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4



Metrische Ausführung

							P	K	Abmessungen, mm	
							P2BM	P2BM		
DC	CZC _{MS}	APMX	RE	LU	ZEFP	Bestellnummer			DCON _{MS}	LF
6.0	6	13.0	0.50	13.0	4	2S342-0600-050-PB	★	★	6.0	57.0
	6	13.0	1.00	13.0	4	2S342-0600-100-PB	★	★	6.0	57.0
8.0	8	18.0	0.50	18.0	4	2S342-0800-050-PB	★	★	8.0	63.0
	8	18.0	1.00	18.0	4	2S342-0800-100-PB	★	★	8.0	63.0
	8	18.0	2.00	18.0	4	2S342-0800-200-PB	★	★	8.0	63.0
10.0	10	22.0	0.50	22.0	4	2S342-1000-050-PB	★	★	10.0	72.0
	10	22.0	1.00	22.0	4	2S342-1000-100-PB	★	★	10.0	72.0
	10	22.0	2.00	22.0	4	2S342-1000-200-PB	★	★	10.0	72.0
12.0	12	26.0	0.50	26.0	4	2S342-1200-050-PB	★	★	12.0	83.0
	12	26.0	1.00	26.0	4	2S342-1200-100-PB	★	★	12.0	83.0
	12	26.0	2.00	26.0	4	2S342-1200-200-PB	★	★	12.0	83.0
16.0	16	34.0	0.50	34.0	4	2S342-1600-050-PB	★	★	16.0	97.0
	16	34.0	1.00	34.0	4	2S342-1600-100-PB	★	★	16.0	97.0
	16	34.0	2.00	34.0	4	2S342-1600-200-PB	★	★	16.0	97.0
20.0	20	42.0	1.00	42.0	4	2S342-2000-100-PB	★	★	20.0	109.6
	20	42.0	2.00	42.0	4	2S342-2000-200-PB	★	★	20.0	109.6

Zoll-Ausführung

							P	K	Abmessungen, Zoll	
DC	CZC _{MS}	APMX	RE	LU	ZEFP	Bestellnummer	P2BM	P2BM	DCON _{MS}	LF
.250	1/4	.625	.015	.625	4	2S342-0635-038-PB	★	★	.250	2.500
	1/4	.625	.030	.625	4	2S342-0635-076-PB	★	★	.250	2.500
.313	5/16	.750	.015	.750	4	2S342-0794-038-PB	★	★	.313	2.500
	5/16	.750	.030	.750	4	2S342-0794-076-PB	★	★	.313	2.500
.375	3/8	.875	.015	.875	4	2S342-0953-038-PB	★	★	.375	3.000
	3/8	.875	.030	.875	4	2S342-0953-076-PB	★	★	.375	3.000
.438	7/16	1.000	.015	1.000	4	2S342-1111-038-PB	★	★	.438	3.500
	7/16	1.000	.030	1.000	4	2S342-1111-076-PB	★	★	.438	3.500
.500	1/2	1.125	.015	1.125	4	2S342-1270-038-PB	★	★	.500	3.500
	1/2	1.125	.030	1.125	4	2S342-1270-076-PB	★	★	.500	3.500
	1/2	1.125	.060	1.125	4	2S342-1270-152-PB	★	★	.500	3.500
.625	5/8	1.315	.030	1.315	4	2S342-1588-076-PB	★	★	.625	3.780
	5/8	1.315	.060	1.315	4	2S342-1588-152-PB	★	★	.625	3.780
.750	3/4	1.625	.030	1.625	4	2S342-1905-076-PB	★	★	.750	4.315
	3/4	1.625	.060	1.625	4	2S342-1905-152-PB	★	★	.750	4.315

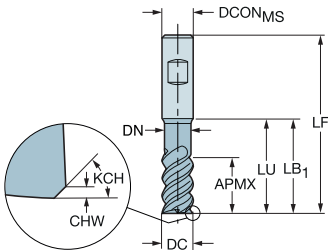
CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft



FHA
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ZEFP

38°
COROMANT
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Metrische Ausführung

							P K		Abmessungen, mm	
							P2BM	P2BM	DCON _{MS}	LF
DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer			
6.0	6	13.0	0.10	45°	13.0	4	2P342-0600-PB		6.0	57.0
8.0	8	18.0	0.10	45°	18.0	4	2P342-0800-PB		8.0	63.0
10.0	10	22.0	0.15	45°	22.0	4	2P342-1000-PB		10.0	72.0
12.0	12	26.0	0.15	45°	26.0	4	2P342-1200-PB		12.0	83.0
14.0	14	30.0	0.15	45°	30.0	4	2P342-1400-PB		14.0	90.0
16.0	16	34.0	0.25	45°	34.0	4	2P342-1600-PB		16.0	97.0
20.0	20	42.0	0.25	45°	42.0	4	2P342-2000-PB		20.0	109.6
25.0	25	52.0	0.25	45°	52.0	4	2P342-2500-PB		25.0	129.5

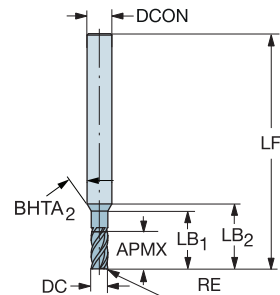
Zoll-Ausführung

							P K		Abmessungen, Zoll	
							P2BM	P2BM	DCON _{MS}	LF
DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer			
.250	1/4	.625	.004	45°	.625	4	2P342-0635-PB		.250	2.500
.313	5/16	.750	.004	45°	.750	4	2P342-0794-PB		.313	2.500
.375	3/8	.875	.006	45°	.875	4	2P342-0953-PB		.375	3.000
.438	7/16	1.000	.006	45°	1.000	4	2P342-1111-PB		.438	3.500
.500	1/2	1.125	.006	45°	1.125	4	2P342-1270-PB		.500	3.500
.625	5/8	1.315	.010	45°	1.315	4	2P342-1588-PB		.625	3.780
.750	3/4	1.625	.010	45°	1.625	4	2P342-1905-PB		.750	4.315

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Zylinderschaft

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ZEFP 4



Metrische Ausführung

							P K		Abmessungen, mm				
							P2BM	P2BM					
DC	CZC _{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer		DCON _{MS}	LF	LB ₁	LB ₂	BHTA ₂
3.0	6	7.0	0.20	7.0	4	38°	2S342-0300-020-PA		6.0	57.0	13.6	16.2	30°
	6	7.0	0.50	7.0	4	38°	2S342-0300-050-PA		6.0	57.0	13.6	16.2	30°
4.0	6	9.0	0.20	9.0	4	38°	2S342-0400-020-PA		6.0	57.0	15.0	16.7	30°
	6	9.0	0.50	9.0	4	38°	2S342-0400-050-PA		6.0	57.0	15.0	16.7	30°
5.0	6	11.0	0.50	11.0	4	38°	2S342-0500-050-PA		6.0	57.0	17.0	17.9	30°
	6	11.0	1.00	11.0	4	38°	2S342-0500-100-PA		6.0	57.0	17.0	17.9	30°

Zoll-Ausführung

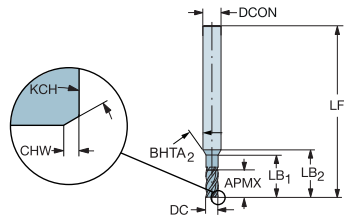
							P K		Abmessungen, Zoll				
							P2BM	P2BM					
DC	CZC _{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer		DCON _{MS}	LF	LB ₁	LB ₂	BHTA ₂
.125	1/4	.313	.015	.313	4	38°	2S342-0318-038-PA		.250	2.500	.590	.698	30°
.187	1/4	.438	.015	.438	4	38°	2S342-0476-038-PA		.250	2.500	.625	.679	30°

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung
Zylinderschaft



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ZEFP

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COROMANT
h10
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Metrische Ausführung

							P K		Abmessungen, mm		
							P2BM	P2BM			
DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer		DCON _{MS}	LF	LB ₁
2.0	6	5.0	0.05	45°	5.0	4	2P342-0200-PA		6.0	57.0	10.5
3.0	6	7.0	0.10	45°	7.0	4	2P342-0300-PA		6.0	57.0	13.6
4.0	6	9.0	0.10	45°	9.0	4	2P342-0400-PA		6.0	57.0	15.0
5.0	6	11.0	0.10	45°	11.0	4	2P342-0500-PA		6.0	57.0	17.0

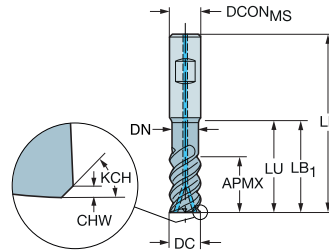
Zoll-Ausführung

							P K		Abmessungen, Zoll		
							P2BM	P2BM			
DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer		DCON _{MS}	LF	LB ₁
.125	1/4	.313	.004	45°	.313	4	2P342-0318-PA		.250	2.500	.590
.187	1/4	.438	.004	45°	.438	4	2P342-0476-PA		.250	2.500	.625

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

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 BSG COROMANT
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Metrische Ausführung

										M S		Abmessungen, mm	
										M2CM	M2CM	DCON _{MS}	LF
DC	CZC _{MS}	APMX	CHW	KCH	LU	CNSC	CXSC	ZEFP	FHA	Bestellnummer			
6.0	6	13.0	0.10	45°	13.0	1	3	4	38°	★	☆	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	1	3	4	38°	★	☆	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	1	3	4	38°	★	☆	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	1	3	4	38°	★	☆	12.0	83.0
16.0	16	34.0	0.25	45°	34.0	1	3	4	38°	★	☆	16.0	97.0
20.0	20	42.0	0.25	45°	42.0	1	3	4	38°	★	☆	20.0	109.6
25.0	25	52.0	0.25	45°	52.0	1	3	4	38°	★	☆	25.0	129.5

Zoll-Ausführung

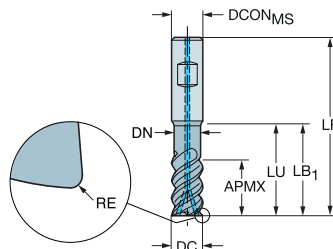
										M S		Abmessungen, Zoll	
										M2CM	M2CM	DCON _{MS}	LF
DC	CZC _{MS}	APMX	CHW	KCH	LU	CNSC	CXSC	ZEFP	FHA	Bestellnummer			
.250	1/4	.625	.004	45°	.625	1	3	4	38°	★	☆	.250	2.500
.313	5/16	.750	.004	45°	.750	1	3	4	38°	★	☆	.313	2.500
.375	3/8	.875	.006	45°	.875	1	3	4	38°	★	☆	.375	3.000
.500	1/2	1.125	.006	45°	1.125	1	3	4	38°	★	☆	.500	3.500
.625	5/8	1.315	.010	45°	1.315	1	3	4	38°	★	☆	.625	3.780
.750	3/4	1.625	.010	45°	1.625	1	3	4	38°	★	☆	.750	4.315

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

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ZEFP

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COROMANT
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Metrische Ausführung

										Abmessungen, mm	
								M	S		
								M2CM	M2CM		
DC	CZC _{MS}	APMX	RE	LU	CNSC	CXSC	ZEFP	Bestellnummer		DCON _{MS}	LF
6.0	6	13.0	0.50	13.0	1	3	4	2S342-0600-050CMB	★ ☆	6.0	57.0
	6	13.0	1.00	13.0	1	3	4	2S342-0600-100CMB	★ ☆	6.0	57.0
8.0	8	18.0	0.50	18.0	1	3	4	2S342-0800-050CMB	★ ☆	8.0	63.0
	8	18.0	1.00	18.0	1	3	4	2S342-0800-100CMB	★ ☆	8.0	63.0
	8	18.0	1.50	18.0	1	3	4	2S342-0800-150CMB	★ ☆	8.0	63.0
	8	18.0	2.00	18.0	1	3	4	2S342-0800-200CMB	★ ☆	8.0	63.0
10.0	10	22.0	0.50	22.0	1	3	4	2S342-1000-050CMB	★ ☆	10.0	72.0
	10	22.0	1.00	22.0	1	3	4	2S342-1000-100CMB	★ ☆	10.0	72.0
	10	22.0	1.50	22.0	1	3	4	2S342-1000-150CMB	★ ☆	10.0	72.0
	10	22.0	2.00	22.0	1	3	4	2S342-1000-200CMB	★ ☆	10.0	72.0
	10	22.0	3.00	22.0	1	3	4	2S342-1000-300CMB	★ ☆	10.0	72.0
12.0	12	26.0	0.50	26.0	1	3	4	2S342-1200-050CMB	★ ☆	12.0	83.0
	12	26.0	1.00	26.0	1	3	4	2S342-1200-100CMB	★ ☆	12.0	83.0
	12	26.0	1.50	26.0	1	3	4	2S342-1200-150CMB	★ ☆	12.0	83.0
	12	26.0	2.00	26.0	1	3	4	2S342-1200-200CMB	★ ☆	12.0	83.0
	12	26.0	3.00	26.0	1	3	4	2S342-1200-300CMB	★ ☆	12.0	83.0
16.0	16	34.0	0.50	34.0	1	3	4	2S342-1600-050CMB	★ ☆	16.0	97.0
	16	34.0	1.00	34.0	1	3	4	2S342-1600-100CMB	★ ☆	16.0	97.0
	16	34.0	2.00	34.0	1	3	4	2S342-1600-200CMB	★ ☆	16.0	97.0
	16	34.0	3.00	34.0	1	3	4	2S342-1600-300CMB	★ ☆	16.0	97.0
	16	34.0	4.00	34.0	1	3	4	2S342-1600-400CMB	★ ☆	16.0	97.0
	16	34.0	5.00	34.0	1	3	4	2S342-1600-500CMB	★ ☆	16.0	97.0
20.0	20	42.0	1.00	42.0	1	3	4	2S342-2000-100CMB	★ ☆	20.0	109.6
	20	42.0	2.00	42.0	1	3	4	2S342-2000-200CMB	★ ☆	20.0	109.6
	20	42.0	3.00	42.0	1	3	4	2S342-2000-300CMB	★ ☆	20.0	109.6
	20	42.0	4.00	42.0	1	3	4	2S342-2000-400CMB	★ ☆	20.0	109.6
	20	42.0	5.00	42.0	1	3	4	2S342-2000-500CMB	★ ☆	20.0	109.6
	20	42.0	6.35	42.0	1	3	4	2S342-2000-635CMB	★ ☆	20.0	109.6

Zoll-Ausführung

										Abmessungen, Zoll	
								M	S		
								M2CM	M2CM		
DC	CZC _{MS}	APMX	RE	LU	CNSC	CXSC	ZEFP	Bestellnummer		DCON _{MS}	LF
.250	1/4	.625	.015	.625	1	3	4	2S342-0635-038CMB	★ ☆	.250	2.500
	1/4	.625	.030	.625	1	3	4	2S342-0635-076CMB	★ ☆	.250	2.500
.313	5/16	.750	.015	.750	1	3	4	2S342-0794-038CMB	★ ☆	.313	2.500
.375	3/8	.875	.015	.875	1	3	4	2S342-0953-038CMB	★ ☆	.375	3.000
	3/8	.875	.030	.875	1	3	4	2S342-0953-076CMB	★ ☆	.375	3.000
	3/8	.875	.060	.875	1	3	4	2S342-0953-152CMB	★ ☆	.375	3.000
	3/8	.875	.120	.875	1	3	4	2S342-0953-305CMB	★ ☆	.375	3.000
.500	1/2	1.125	.015	1.125	1	3	4	2S342-1270-038CMB	★ ☆	.500	3.500
	1/2	1.125	.030	1.125	1	3	4	2S342-1270-076CMB	★ ☆	.500	3.500
	1/2	1.125	.060	1.125	1	3	4	2S342-1270-152CMB	★ ☆	.500	3.500
	1/2	1.125	.090	1.125	1	3	4	2S342-1270-229CMB	★ ☆	.500	3.500
	1/2	1.125	.120	1.125	1	3	4	2S342-1270-305CMB	★ ☆	.500	3.500
.625	5/8	1.315	.030	1.315	1	3	4	2S342-1588-076CMB	★ ☆	.625	3.780
	5/8	1.315	.060	1.315	1	3	4	2S342-1588-152CMB	★ ☆	.625	3.780
	5/8	1.315	.090	1.315	1	3	4	2S342-1588-229CMB	★ ☆	.625	3.780
	5/8	1.315	.120	1.315	1	3	4	2S342-1588-305CMB	★ ☆	.625	3.780
.750	3/4	1.625	.030	1.625	1	3	4	2S342-1905-076CMB	★ ☆	.750	4.315
	3/4	1.625	.060	1.625	1	3	4	2S342-1905-152CMB	★ ☆	.750	4.315
	3/4	1.625	.090	1.625	1	3	4	2S342-1905-229CMB	★ ☆	.750	4.315
	3/4	1.625	.120	1.625	1	3	4	2S342-1905-305CMB	★ ☆	.750	4.315
	3/4	1.625	.190	1.625	1	3	4	2S342-1905-483CMB	★ ☆	.750	4.315

GER

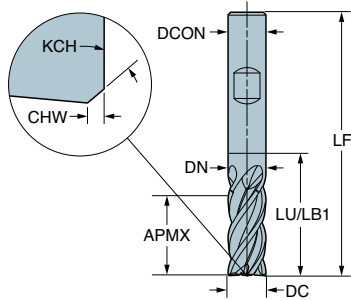
CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft



FHA
BSG
TCDC
TCDCON
ZEFP

38°
COROMANT
h10
h6
5



Metrische Ausführung

								M	S	Abmessungen, mm	
								M2CM	M2CM	DCON _{MS}	LF
DC	CZC _{MS}	APMX	CHW	KCH	LU	ZEFP	FHA	Bestellnummer			
6.0	6	13.0	0.10	45°	13.0	4	38°	★	☆	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	4	38°	★	☆	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	4	38°	★	☆	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	4	38°	★	☆	12.0	83.0
16.0	16	34.0	0.25	45°	42.0	5	38°	★	☆	16.0	97.0

Gewindebohren

T100 -HSS

DIN		
Metrisch		39-40
Metrisch, fein		41-42
DIN/ANSI		
Metrisch		43
Metrisch, fein		44-45
JIS		
Metrisch		46
Metrisch, fein		47-48

T400 -HSS

DIN		
Metrisch		49-52
Metrisch, fein		53-55
DIN/ANSI		
Metrisch		56
Metrisch, fein		57
JIS		
Metrisch		58
Metrisch, fein		59

T400 -SC

DIN		
Metrisch		60-61
Metrisch, fein		62

Komplettes Produktangebot, siehe www.sandvik.coromant.com

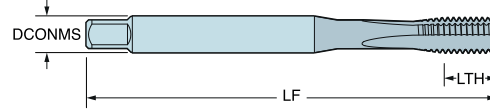
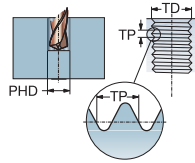
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch

DIN 371

THCHT
ULDR
SUBSTRATE
COATING

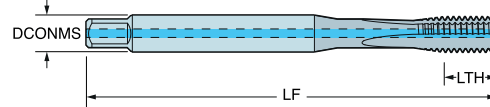
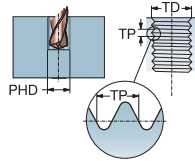
C
2.5
HSS-E-PM
DLC TaC



										N Abmessungen, mm, Zoll						
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG	
M 3	0.50	18.00	3.50 x 2.70	C	6HX	0	0	T100-NM100DA-M3	*	3.5	3.00	56.0	9.0	3	DIN371	
		.709								.138	.118	2.205	.354			
M 4	0.70	21.00	4.50 x 3.40	C	6HX	0	0	T100-NM100DA-M4	*	4.5	4.00	63.0	12.0	3	DIN371	
		.827								.177	.157	2.480	.472			
M 5	0.80	25.00	6.00 x 4.90	C	6HX	0	0	T100-NM100DA-M5	*	6.0	5.00	70.0	13.0	3	DIN371	
		.984								.236	.197	2.756	.512			

THCHT
ULDR
CXSC
SUBSTRATE
COATING

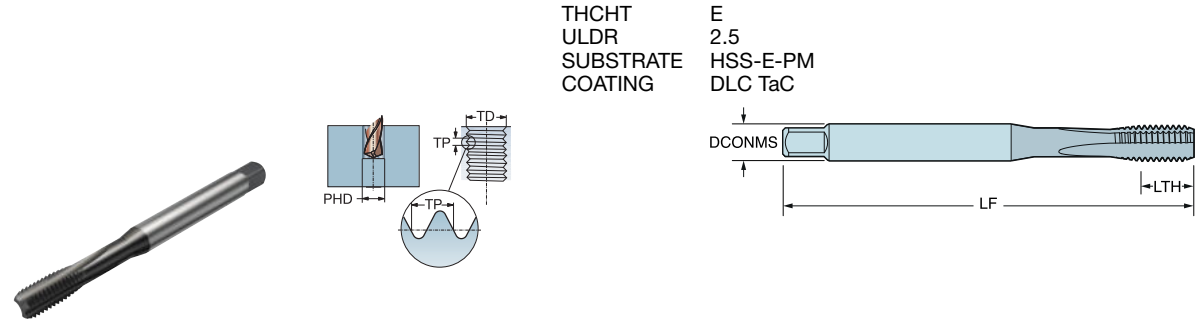
C
2.5
1
HSS-E-PM
DLC TaC



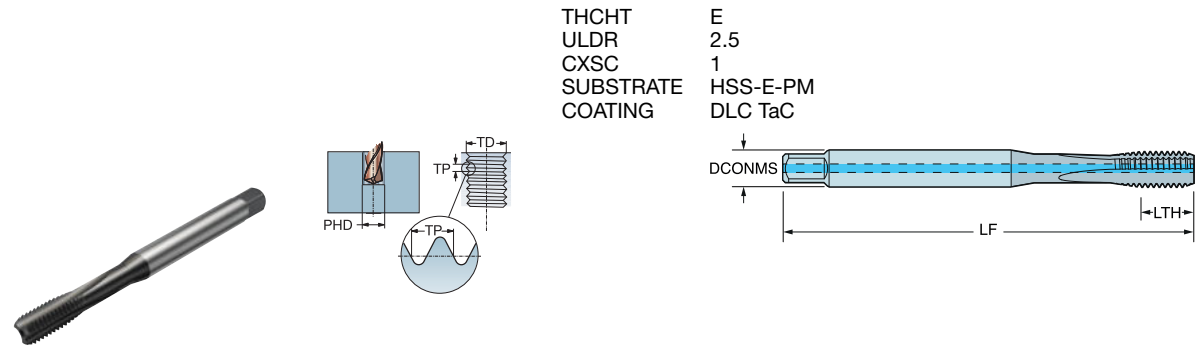
										N Abmessungen, mm, Zoll						
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG	
M 6	1.00	31.00	6.00 x 4.90	C	6HX	1	1	T100-NM104DA-M6	*	6.0	6.00	80.0	15.0	3	DIN371	
		1.220								.236	.236	3.150	.591			
M 8	1.25	35.00	8.00 x 6.20	C	6HX	1	1	T100-NM104DA-M8	*	8.0	8.00	90.0	18.0	3	DIN371	
		1.378								.315	.315	3.543	.709			
M 10	1.50	39.00	10.00 x 8.00	C	6HX	1	1	T100-NM104DA-M10	*	10.0	10.00	100.0	20.0	3	DIN371	
		1.535								.394	.394	3.937	.787			
M 12	1.75	55.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DA-M12	*	9.0	12.00	110.0	16.0	3	DIN376	
		2.165								.354	.472	4.331	.630			

CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch
DIN 371



										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	E	6HX	0	0	T100-NM102DA-M3	★	3.5	3.00	56.0	9.0	3	DIN371
	.709									.138	.118	2.205	.354		
M 4	0.70	21.00	4.50 x 3.40	E	6HX	0	0	T100-NM102DA-M4	★	4.5	4.00	63.0	12.0	3	DIN371
	.827									.177	.157	2.480	.472		
M 5	0.80	25.00	6.00 x 4.90	E	6HX	0	0	T100-NM102DA-M5	★	6.0	5.00	70.0	13.0	3	DIN371
	.984									.236	.197	2.756	.512		



										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 6	1.00	31.00	6.00 x 4.90	E	6HX	1	1	T100-NM106DA-M6	★	6.0	6.00	80.0	15.0	3	DIN371
	1.220									.236	.236	3.150	.591		
M 8	1.25	35.00	8.00 x 6.20	E	6HX	1	1	T100-NM106DA-M8	★	8.0	8.00	90.0	18.0	3	DIN371
	1.378									.315	.315	3.543	.709		
M 10	1.50	39.00	10.00 x 8.00	E	6HX	1	1	T100-NM106DA-M10	★	10.0	10.00	100.0	20.0	3	DIN371
	1.535									.394	.394	3.937	.787		
M 12	1.75	55.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DA-M12	★	9.0	12.00	110.0	23.0	3	DIN376
	2.165									.354	.472	4.331	.906		
M 14	2.00	60.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DA-M14	★	11.0	14.00	110.0	25.0	3	DIN376
	2.362									.433	.551	4.331	.984		
M 16	2.00	60.00	12.00 x 9.00	E	6HX	1	1	T100-NM107DA-M16	★	12.0	16.00	110.0	25.0	3	DIN376
	2.362									.472	.630	4.331	.984		

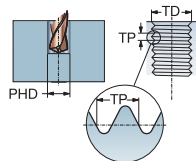
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

DIN 374

THCHT
ULDR
SUBSTRATE
COATING

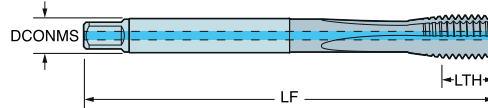
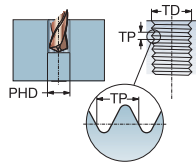
C
2.5
HSS-E-PM
DLC TaC



										Abmessungen, mm, Zoll						
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG	
M 3x0.35	0.35	28.00	2.50 x 2.10	C	6HX	0	0	T100-NM101DB-M3X035	★	2.5	3.00	56.0	8.0	3	DIN374	
		1.102								.098	.118	2.205	.315			
M 4X0.5	0.50	31.50	2.80 x 2.10	C	6HX	0	0	T100-NM101DB-M4X050	★	2.8	4.00	63.0	12.0	3	DIN374	
		1.240								.110	.157	2.480	.472			
M 5X0.5	0.50	35.00	3.50 x 2.70	C	6HX	0	0	T100-NM101DB-M5X050	★	3.5	5.00	70.0	13.0	3	DIN374	
		1.378								.138	.197	2.756	.512			

THCHT
ULDR
CXSC
SUBSTRATE
COATING

C
2.5
1
HSS-E-PM
DLC TaC



										Abmessungen, mm, Zoll						
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG	
M 6X0.75	0.75	40.00	4.50 x 3.40	C	6HX	1	1	T100-NM105DB-M6X075	★	4.5	6.00	80.0	15.0	3	DIN374	
		1.575								.177	.236	3.150	.591			
M 8X0.75	0.75	40.00	6.00 x 4.90	C	6HX	1	1	T100-NM105DB-M8X075	★	6.0	8.00	80.0	15.0	3	DIN374	
		1.575								.236	.315	3.150	.591			
M 10x1	1.00	43.00	7.00 x 5.50	C	6HX	1	1	T100-NM105DB-M10X100	★	7.0	10.00	90.0	18.0	3	DIN374	
		1.683								.276	.394	3.543	.709			
M 10x1.25	1.25	43.00	7.00 x 5.50	C	6HX	1	1	T100-NM105DB-M10X125	★	7.0	10.00	100.0	20.0	3	DIN374	
		1.683								.276	.394	3.937	.787			
M 12x1	1.00	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X100	★	9.0	12.00	100.0	21.0	3	DIN374	
		1.969								.354	.472	3.937	.827			
M 12x1.25	1.25	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X125	★	9.0	12.00	100.0	21.0	3	DIN374	
		1.969								.354	.472	3.937	.827			
M 12x1.5	1.50	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X150	★	9.0	12.00	100.0	21.0	3	DIN374	
		1.969								.354	.472	3.937	.827			

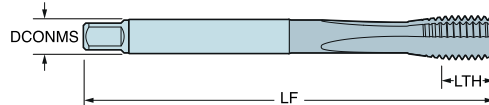
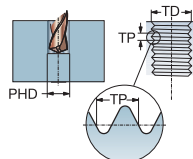
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

DIN 374

THCHT
ULDR
SUBSTRATE
COATING

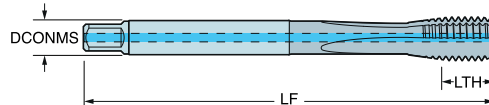
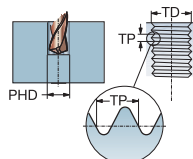
E
2.5
HSS-E-PM
DLC TaC



										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 3x0.35	0.35	28.00	2.50 x 2.10	E	6HX	0	0	T100-NM103DB-M3X035	★	2.5	3.00	56.0	8.0	3	DIN374
		1.102								.098	.118	2.205	.315		
M 4X0.5	0.50	31.50	2.80 x 2.10	E	6HX	0	0	T100-NM103DB-M4X050	★	2.8	4.00	63.0	12.0	3	DIN374
		1.240								.110	.157	2.480	.472		
M 5X0.5	0.50	35.00	3.50 x 2.70	E	6HX	0	0	T100-NM103DB-M5X050	★	3.5	5.00	70.0	13.0	3	DIN374
		1.378								.138	.197	2.756	.512		

THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
2.5
1
HSS-E-PM
DLC TaC



										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 6X0.75	0.75	40.00	4.50 x 3.40	E	6HX	1	1	T100-NM107DB-M6X075	★	4.5	6.00	80.0	15.0	3	DIN374
		1.575								.177	.236	3.150	.591		
M 8X0.75	0.75	40.00	6.00 x 4.90	E	6HX	1	1	T100-NM107DB-M8X075	★	6.0	8.00	80.0	15.0	3	DIN374
		1.575								.236	.315	3.150	.591		
M 10x1	1.00	43.00	7.00 x 5.50	E	6HX	1	1	T100-NM107DB-M10X100	★	7.0	10.00	90.0	18.0	3	DIN374
		1.693								.276	.394	3.543	.709		
M 10x1.25	1.25	50.00	7.00 x 5.50	E	6HX	1	1	T100-NM107DB-M10X125	★	7.0	10.00	100.0	20.0	3	DIN374
		1.969								.276	.394	3.937	.787		
M 12x1	1.00	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X100	★	9.0	12.00	100.0	21.0	3	DIN374
		1.969								.354	.472	3.937	.827		
M 12x1.25	1.25	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X125	★	9.0	12.00	100.0	21.0	3	DIN374
		1.969								.354	.472	3.937	.827		
M 12x1.5	1.50	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X150	★	9.0	12.00	100.0	21.0	3	DIN374
		1.969								.354	.472	3.937	.827		
M 14x1	1.00	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X100	★	11.0	14.00	100.0	21.0	3	DIN374
		1.969								.433	.551	3.937	.827		
M 14x1.25	1.25	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X125	★	11.0	14.00	100.0	21.0	3	DIN374
		1.969								.433	.551	3.937	.827		
M 14x1.5	1.50	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X150	★	11.0	14.00	100.0	21.0	3	DIN374
		1.969								.433	.551	3.937	.827		
M 16x1.5	1.50	50.00	12.00 x 9.00	E	6HX	1	1	T100-NM107DB-M16X150	★	12.0	16.00	100.0	21.0	3	DIN374
		1.969								.472	.630	3.937	.827		

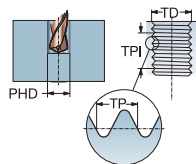
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch

DIN/ANSI

THCHT
ULDR
SUBSTRATE
COATING

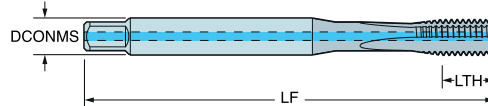
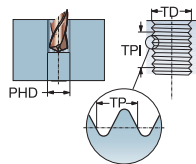
E
2.5
HSS-E-PM
DLC TaC



										N	Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		ULDR	DCON _{MS}	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	.141 x .110	E	6HX	0	0	T100-NM102AA-M3	★		3.6	3.00	56.0	9.0	3	DIN/ANSI
		.709									.141	.118	2.205	.354		
M 4	0.70	21.50	.168 x .131	E	6HX	0	0	T100-NM102AA-M4	★		4.3	4.00	63.0	13.0	3	DIN/ANSI
		.846									.168	.157	2.480	.512		
M 5	0.80	28.00	.194 x .152	E	6HX	0	0	T100-NM102AA-M5	★		4.9	5.00	70.0	14.0	3	DIN/ANSI
		1.102									.194	.197	2.756	.551		

THCHT
ULDR
CXSC
SUBSTRATE
COATING

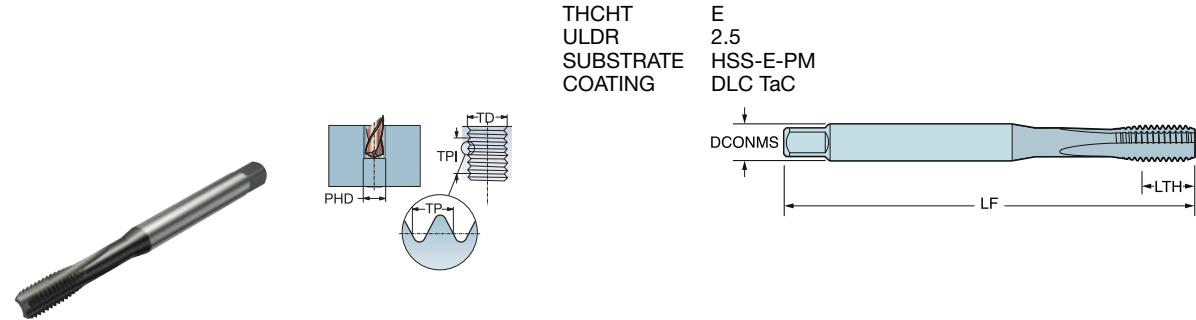
E
2.5
1
HSS-E-PM
DLC TaC



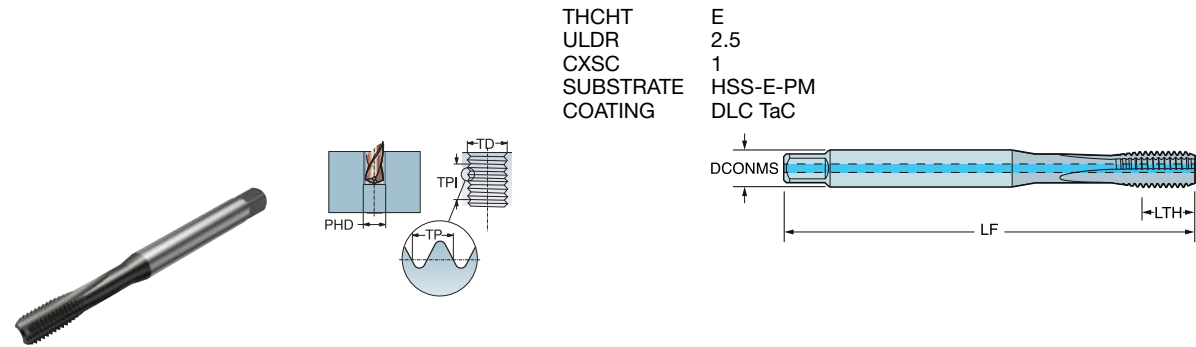
										N	Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		ULDR	DCON _{MS}	TD	LF	THL	NOF	BSG
M 6	1.00	26.00	.255 x .191	E	6HX	1	1	T100-NM106AA-M6	★		6.5	6.00	80.0	15.0	3	DIN/ANSI
		1.024									.255	.236	3.150	.591		
M 8	1.25	33.50	.318 x .238	E	6HX	1	1	T100-NM106AA-M8	★		8.1	8.00	90.0	18.0	3	DIN/ANSI
		1.319									.318	.315	3.543	.709		
M 10	1.50	38.00	.381 x .286	E	6HX	1	1	T100-NM106AA-M10	★		9.7	10.00	100.0	20.0	3	DIN/ANSI
		1.496									.381	.394	3.937	.787		
M 12	1.75	55.00	.367 x .275	E	6HX	1	1	T100-NM107AA-M12	★		9.3	12.00	110.0	23.0	3	DIN/ANSI
		2.165									.367	.472	4.331	.906		
M 14	2.00	55.00	.429 x .322	E	6HX	1	1	T100-NM107AA-M14	★		10.9	14.00	110.0	25.0	3	DIN/ANSI
		2.165									.429	.551	4.331	.984		
M 16	2.00	55.00	.480 x .360	E	6HX	1	1	T100-NM107AA-M16	★		12.2	16.00	110.0	25.0	3	DIN/ANSI
		2.165									.480	.630	4.331	.984		

CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein
DIN/ANSI



										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 3x0.35	0.35	28.00	.141 x .110	E	6HX	0	0	T100-NM102AB-M3X035	★	3.6	3.00	56.0	9.0	3	DIN/ANSI
	1.102									.141	.118	2.205	.354		
M 4X0.5	0.50	31.50	.168 x .131	E	6HX	0	0	T100-NM102AB-M4X050	★	4.3	4.00	63.0	12.0	3	DIN/ANSI
	1.240									.168	.157	2.480	.472		
M 5X0.5	0.50	35.00	.194 x .152	E	6HX	0	0	T100-NM102AB-M5X050	★	4.9	5.00	70.0	13.0	3	DIN/ANSI
	1.378									.194	.197	2.756	.512		



										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 6X0.75	0.75	40.00	.255 x .191	E	6HX	1	1	T100-NM106AB-M6X075	★	6.5	6.00	80.0	15.0	3	DIN/ANSI
	1.575									.255	.236	3.150	.591		
M 8X0.75	0.75	36.00	.318 x .238	E	6HX	1	1	T100-NM106AB-M8X075	★	8.1	8.00	80.0	15.0	3	DIN/ANSI
	1.417									.318	.315	3.150	.591		
M 10x1	1.00	43.00	.381 x .286	E	6HX	1	1	T100-NM106AB-M10X100	★	9.7	10.00	90.0	18.0	3	DIN/ANSI
	1.693									.381	.394	3.543	.709		
M 10x1.25	1.25	48.00	.381 x .286	E	6HX	1	1	T100-NM106AB-M10X125	★	9.7	10.00	100.0	20.0	3	DIN/ANSI
	1.890									.381	.394	3.937	.787		

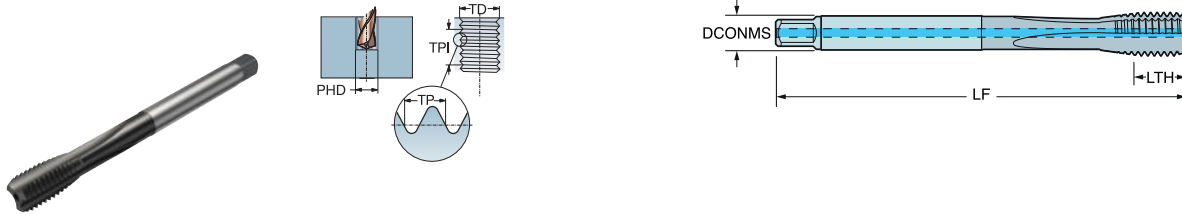
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

DIN/ANSI

THCHT
ULDR
CXSC
SUBSTRATE
COATING

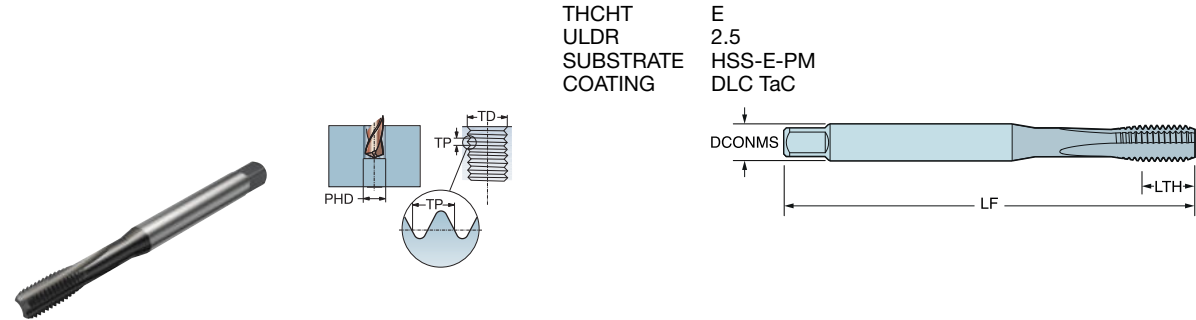
E
2.5
1
HSS-E-PM
DLC TaC



									N Abmessungen, mm, Zoll						
TDZ	TP	LU	GZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	★	DCON _{MS}	TD	LF	THL	NOF	BSG
M 12x1	1.00	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X100		9.3	12.00	100.0	21.0	3	DIN/ANSI
		1.969								.367	.472	3.937	.827		
M 12x1.25	1.25	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X125	★	9.3	12.00	100.0	21.0	3	DIN/ANSI
		1.969								.367	.472	3.937	.827		
M 12x1.5	1.50	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X150	★	9.3	12.00	100.0	21.0	3	DIN/ANSI
		1.969								.367	.472	3.937	.827		
M 14x1	1.00	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X100	★	10.9	14.00	100.0	21.0	3	DIN/ANSI
		1.969								.429	.551	3.937	.827		
M 14x1.25	1.25	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X125	★	10.9	14.00	100.0	21.0	3	DIN/ANSI
		1.969								.429	.551	3.937	.827		
M 14x1.5	1.50	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X150	★	10.9	14.00	100.0	21.0	3	DIN/ANSI
		1.969								.429	.551	3.937	.827		
M 16x1.5	1.50	50.00	.480 x .360	E	6HX	1	1	T100-NM107AB-M16X150	★	12.2	16.00	100.0	21.0	3	DIN/ANSI
		1.969								.480	.630	3.937	.827		

CoroTap™ 100 gerade genuteter Gewindebohrer

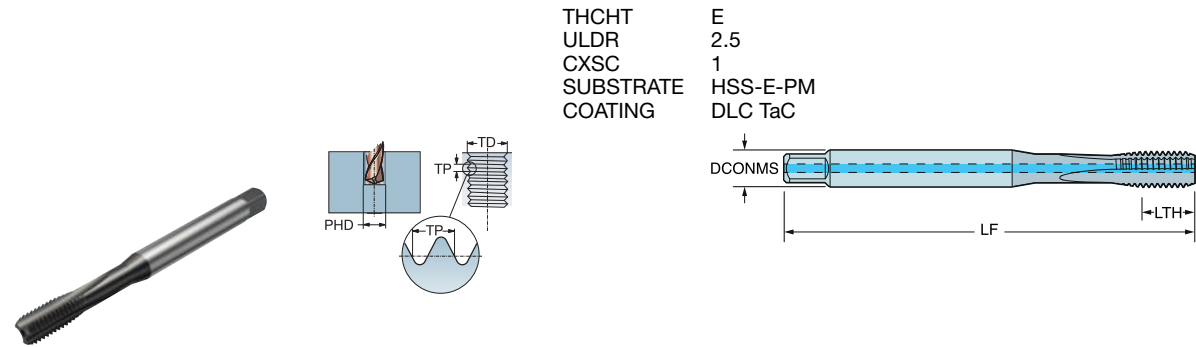
Gewindeform: Metrisch
JIS-B-4430



THCHT
ULDR
SUBSTRATE
COATING

E
2.5
HSS-E-PM
DLC TaC

										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	4.00 x 3.20	E	6HX	0	0	T100-NM102JA-M3	★	4.0	3.00	46.0	10.0	3	JISB4430
	.709									.157	.118	1.811	.394		
M 4	0.70	21.00	5.00 x 4.00	E	6HX	0	0	T100-NM102JA-M4	★	5.0	4.00	52.0	12.0	3	JISB4430
	.827									.197	.157	2.047	.472		
M 5	0.80	25.00	5.50 x 4.50	E	6HX	0	0	T100-NM102JA-M5	★	5.5	5.00	60.0	13.0	3	JISB4430
	.984									.217	.197	2.362	.512		



THCHT
ULDR
CXSC
SUBSTRATE
COATING

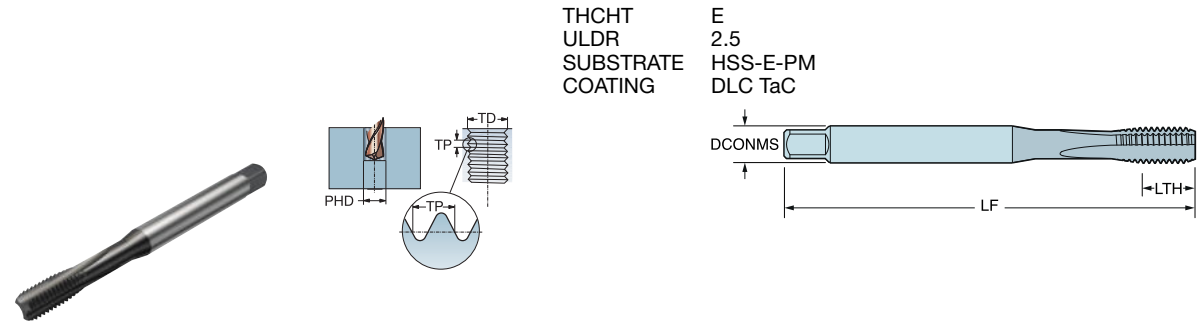
E
2.5
1
HSS-E-PM
DLC TaC

										N Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		DCON _{MS}	TD	LF	THL	NOF	BSG
M 6	1.00	30.00	6.00 x 4.50	E	6HX	1	1	T100-NM106JA-M6	★	6.0	6.00	62.0	15.0	3	JISB4430
	1.181									.236	.236	2.441	.591		
M 8	1.25	35.00	6.20 x 5.00	E	6HX	1	1	T100-NM107JA-M8	★	6.2	8.00	70.0	18.0	3	JISB4430
	1.378									.244	.315	2.756	.709		
M 10	1.50	39.00	7.00 x 5.50	E	6HX	1	1	T100-NM107JA-M10	★	7.0	10.00	75.0	20.0	3	JISB4430
	1.535									.276	.394	2.953	.787		
M 12	1.75	41.00	8.50 x 6.50	E	6HX	1	1	T100-NM107JA-M12	★	8.5	12.00	82.0	23.0	3	JISB4430
	1.614									.335	.472	3.228	.906		
M 14	2.00	44.00	10.50 x 8.00	E	6HX	1	1	T100-NM107JA-M14	★	10.5	14.00	88.0	25.0	3	JISB4430
	1.732									.413	.551	3.465	.984		
M 16	2.00	47.50	12.50 x 10.00	E	6HX	1	1	T100-NM107JA-M16	★	12.5	16.00	95.0	25.0	3	JISB4430
	1.870									.492	.630	3.740	.984		

CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

JIS-B-4436

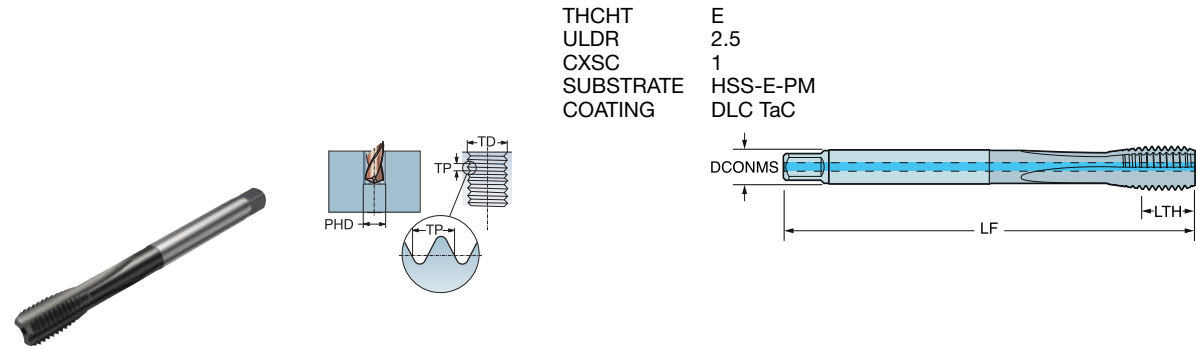


										N	Abmessungen, mm, Zoll					
TDZ	TP	LU	CZC _{MIS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer		MM	DCON _{MIS}	TD	LF	THL	NOF	BSG
M 3x0.35	0.35	18.00	4.00 x 3.20	E	6HX	0	0	T100-NM102JB-M3X035	*		4.0	3.00	46.0	8.0	3	JISB4436
		.709									.157	.118	1.811	.315		
M 4X0.5	0.50	21.00	5.00 x 4.00	E	6HX	0	0	T100-NM102JB-M4X050	*		5.0	4.00	52.0	12.0	3	JISB4436
		.827									.197	.157	2.047	.472		
M 5X0.5	0.50	25.00	5.50 x 4.50	E	6HX	0	0	T100-NM102JB-M5X050	*		5.5	5.00	52.0	13.0	3	JISB4436
		.984									.217	.197	2.047	.512		

CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

JIS-B-4430



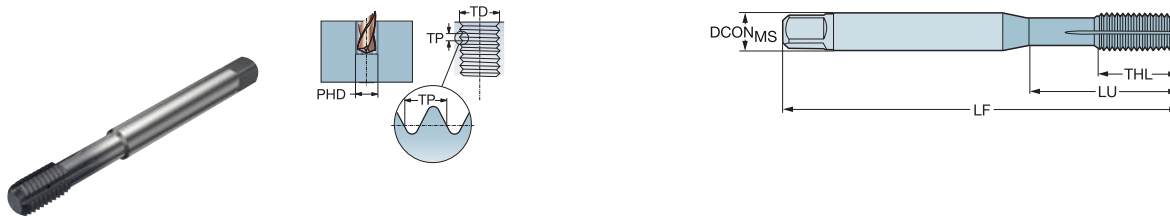
									N	Abmessungen, mm, Zoll						
									N							
TDZ	TP	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	DCON _{MS}	TD	LF	THL	NOF	BSG	
M 6X0.75	0.75	31.00 1.220	6.00 x 4.50	E	6HX	1	1	T100-NM106JB-M6X075	★	6.0 .236	6.00 .236	62.0 2.441	15.0 .591	3	JISB4436	
M 8X0.75	0.75	35.00 1.378	6.20 x 5.00	E	6HX	1	1	T100-NM107JB-M8X075	★	6.2 .244	8.00 .315	62.0 2.441	15.0 .591	3	JISB4436	
M 10x1	1.00	43.00 1.693	7.00 x 5.50	E	6HX	1	1	T100-NM107JB-M10X100	★	7.0 .276	10.00 .394	70.0 2.756	18.0 .709	3	JISB4436	
M 10x1.25	1.25	48.00 1.890	7.00 x 5.50	E	6HX	1	1	T100-NM107JB-M10X125	★	7.0 .276	10.00 .394	75.0 2.953	20.0 .787	3	JISB4436	
M 12x1	1.00	50.00 1.969	8.50 x 6.50	E	6HX	1	1	T100-NM107JB-M12X100	★	8.5 .335	12.00 .472	70.0 2.756	21.0 .827	3	JISB4436	
M 12x1.25	1.25	50.00 1.969	8.50 x 6.50	E	6HX	1	1	T100-NM107JB-M12X125	★	8.5 .335	12.00 .472	80.0 3.150	21.0 .827	3	JISB4436	
M 12x1.5	1.50	50.00 1.969	8.50 x 6.50	E	6HX	1	1	T100-NM107JB-M12X150	★	8.5 .335	12.00 .472	82.0 3.228	21.0 .827	3	JISB4436	
M 14x1	1.00	50.00 1.969	10.50 x 8.00	E	6HX	1	1	T100-NM107JB-M14X100	★	10.5 .413	14.00 .551	70.0 2.756	21.0 .827	3	JISB4436	
M 14x1.25	1.25	50.00 1.969	10.50 x 8.00	E	6HX	1	1	T100-NM107JB-M14X125	★	10.5 .413	14.00 .551	88.0 3.465	21.0 .827	3	JISB4436	
M 14x1.5	1.50	50.00 1.969	10.50 x 8.00	E	6HX	1	1	T100-NM107JB-M14X150	★	10.5 .413	14.00 .551	88.0 3.465	21.0 .827	3	JISB4436	
M 16x1.5	1.50	50.00 1.969	12.50 x 10.00	E	6HX	1	1	T100-NM107JB-M16X150	★	12.5 .492	16.00 .630	95.0 3.740	21.0 .827	3	JISB4436	

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

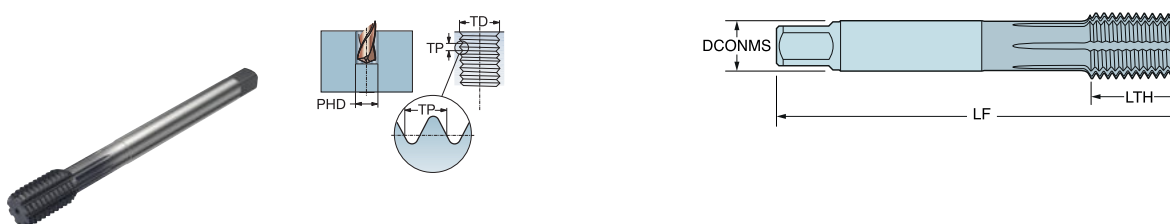
DIN 2174

THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MIS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	PHD	BSG
M 2	11.00 .433	2.80 x 2.10	C	6HX	T400-NM100DA-M2	☆	☆	☆	☆	2.8 .110	2.00 .079	45.0 1.772	4.0 .157	3 .073	1.9	DIN 2174 (371)
M 2.5	14.00 .551	2.80 x 2.10	C	6HX	T400-NM100DA-M2.5	☆	☆	☆	☆	2.8 .110	2.50 .098	50.0 1.969	4.5 .177	4 .091	2.3	DIN 2174 (371)
M 3	18.00 .709	3.50 x 2.70	C	6HX	T400-NM100DA-M3	☆	☆	☆	☆	3.5 .138	3.00 .118	56.0 2.205	6.0 .236	4 .110	2.8	DIN 2174 (371)
M 3.5	19.00 .748	4.00 x 3.00	C	6HX	T400-NM100DA-M3.5	☆	☆	☆	☆	4.0 .157	3.50 .138	56.0 2.205	6.0 .236	4 .128	3.3	DIN 2174 (371)
M 4	21.00 .827	4.50 x 3.40	C	6HX	T400-NM100DA-M4	☆	☆	☆	☆	4.5 .177	4.00 .157	63.0 2.480	7.5 .295	5 .146	3.7	DIN 2174 (371)
M 5	25.00 .984	6.00 x 4.90	C	6HX	T400-NM100DA-M5	☆	☆	☆	☆	6.0 .236	5.00 .197	70.0 2.756	8.0 .315	5 .183	4.7	DIN 2174 (371)
M 6	29.00 1.142	6.00 x 4.90	C	6HX	T400-NM100DA-M6	☆	☆	☆	☆	6.0 .236	6.00 .236	80.0 3.150	10.0 .394	5 .220	5.6	DIN 2174 (371)
M 7	29.00 1.142	7.00 x 5.50	C	6HX	T400-NM100DA-M7	☆	☆	☆	☆	7.0 .276	7.00 .276	80.0 3.150	10.0 .394	5 .260	6.6	DIN 2174 (371)
M 8	35.00 1.378	8.00 x 6.20	C	6HX	T400-NM100DA-M8	☆	☆	☆	☆	8.0 .315	8.00 .315	90.0 3.543	13.0 .512	5 .293	7.5	DIN 2174 (371)
M 10	39.00 1.535	10.00 x 8.00	C	6HX	T400-NM100DA-M10	☆	☆	☆	☆	10.0 .394	10.00 .394	100.0 3.937	15.0 .591	6 .368	9.4	DIN 2174 (371)

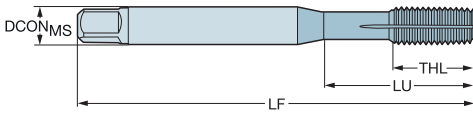
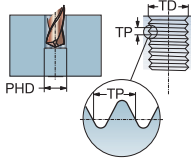
THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MIS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	PHD	BSG
M 12	44.00 1.732	9.00 x 7.00	C	6HX	T400-NM101DA-M12	☆	☆	☆	☆	9.0 .354	12.00 .472	110.0 4.331	18.0 .709	8 .443	11.3	DIN 2174 (376)
M 14	45.00 1.772	11.00 x 9.00	C	6HX	T400-NM101DA-M14	☆	☆	☆	☆	11.0 .433	14.00 .551	110.0 4.331	20.0 .787	8 .516	13.1	DIN 2174 (376)
M 16	45.00 1.772	12.00 x 9.00	C	6HX	T400-NM101DA-M16	☆	☆	☆	☆	12.0 .472	16.00 .630	110.0 4.331	20.0 .787	8 .594	15.1	DIN 2174 (376)
M 20	53.00 2.087	16.00 x 12.00	C	6HX	T400-NM101DA-M20	☆	☆	☆	☆	16.0 .630	20.00 .787	140.0 5.512	25.0 .984	8 .744	18.9	DIN 2174 (376)

CoroTap™ 400 Gewindeformer

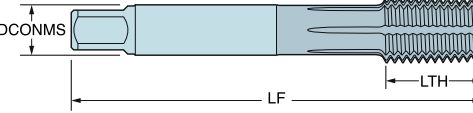
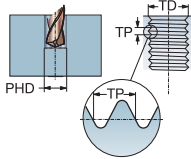
Gewindeform: Metrisch
DIN 2174



THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
3.0
3
HSS-E-PM
PVD AlCrN

					P M N S				Abmessungen, mm, Zoll									
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG			
M 2	11.00	2.80 x 2.10	E	6HX	T400-NM102DA-M2	☆	☆	☆	2.8	2.00	45.0	4.0	3	1.9	DIN 2174 (371)			
	.433								.110	.079	1.772	.157		.073				
M 2.5	14.00	2.80 x 2.10	E	6HX	T400-NM102DA-M2.5	☆	☆	☆	2.8	2.50	50.0	4.5	4	2.3	DIN 2174 (371)			
	.551								.110	.098	1.969	.177		.091				
M 3	18.00	3.50 x 2.70	E	6HX	T400-NM102DA-M3	☆	☆	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)			
	.709								.138	.118	2.205	.236		.110				
M 3.5	19.00	4.00 x 3.00	E	6HX	T400-NM102DA-M3.5	☆	☆	☆	4.0	3.50	56.0	6.0	4	3.3	DIN 2174 (371)			
	.748								.157	.138	2.205	.236		.128				
M 4	21.00	4.50 x 3.40	E	6HX	T400-NM102DA-M4	☆	☆	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)			
	.827								.177	.157	2.480	.295		.146				
M 5	25.00	6.00 x 4.90	E	6HX	T400-NM102DA-M5	☆	☆	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)			
	.984								.236	.197	2.756	.315		.183				
M 6	29.00	6.00 x 4.90	E	6HX	T400-NM102DA-M6	☆	☆	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)			
	1.142								.236	.236	3.150	.394		.220				
M 8	35.00	8.00 x 6.20	E	6HX	T400-NM102DA-M8	☆	☆	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)			
	1.378								.315	.315	3.543	.512		.293				
M 10	39.00	10.00 x 8.00	E	6HX	T400-NM102DA-M10	☆	☆	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)			
	1.535								.394	.394	3.937	.591		.368				



THCHT
ULDR
SUBSTRATE
COATING

E
3.0
HSS-E-PM
PVD AlCrN

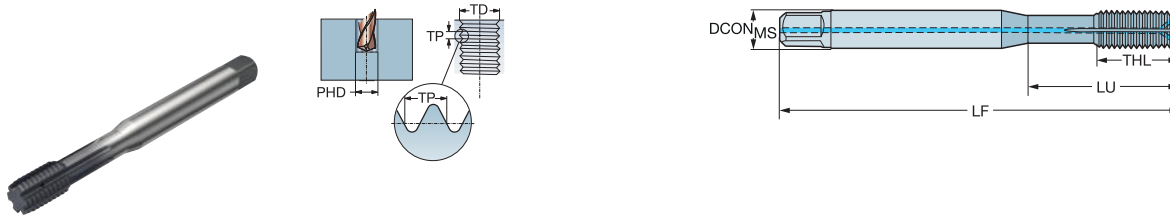
					P M N S				Abmessungen, mm, Zoll									
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG			
M 12	44.00	9.00 x 7.00	E	6HX	T400-NM103DA-M12	☆	☆	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)			
	1.732								.354	.472	4.331	.709		.443				
M 14	45.00	11.00 x 9.00	E	6HX	T400-NM103DA-M14	☆	☆	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)			
	1.772								.433	.551	4.331	.787		.516				
M 16	45.00	12.00 x 9.00	E	6HX	T400-NM103DA-M16	☆	☆	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)			
	1.772								.472	.630	4.331	.787		.594				
M 20	53.00	16.00 x 12.00	E	6HX	T400-NM103DA-M20	☆	☆	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)			
	2.087								.630	.787	5.512	.984		.744				

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

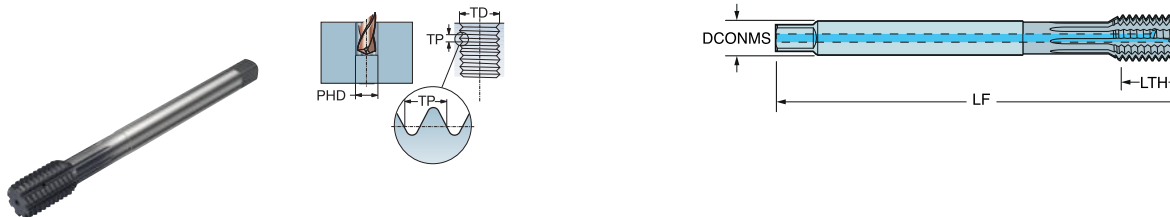
DIN 2174

THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



								P	M	N	S	Abmessungen, mm, Zoll					
TDZ	LU	CZC _{MS}	THCHT	TCTR	CXSC	Bestellnummer		NPC	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	BSG
M 5	25.00 .984	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
								☆	☆	★	☆	.236	.197	2.756	.315		
M 6	29.00 1.142	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
								☆	☆	★	☆	.236	.236	3.150	.394		
M 8	35.00 1.378	8.00 x 6.20	C	6HX	1	3	T400-NM108DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
								☆	☆	★	☆	.315	.315	3.543	.512		

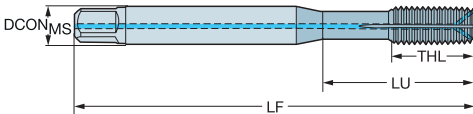
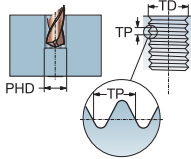
THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



						P	M	N	S	Abmessungen, mm, Zoll							
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG	
M 10	36.00 1.417	10.00 x 8.00	C	6HX	T400-NM109DA-M10	☆	☆	★	☆	10.0 .394	10.00 .394	100.0 3.937	15.0 .591	6	9.4 .368	DIN 2174 (371)	
M 12	44.00 1.732	9.00 x 7.00	C	6HX	T400-NM109DA-M12	☆	☆	★	☆	9.0 .354	12.00 .472	110.0 4.331	18.0 .709	8	11.3 .443	DIN 2174 (376)	
M 14	45.00 1.772	11.00 x 9.00	C	6HX	T400-NM109DA-M14	☆	☆	★	☆	11.0 .433	14.00 .551	110.0 4.331	20.0 .787	8	13.1 .516	DIN 2174 (376)	
M 16	45.00 1.772	12.00 x 9.00	C	6HX	T400-NM109DA-M16	☆	☆	★	☆	12.0 .472	16.00 .630	110.0 4.331	20.0 .787	8	15.1 .594	DIN 2174 (376)	
M 20	53.00 2.087	16.00 x 12.00	C	6HX	T400-NM109DA-M20	☆	☆	★	☆	16.0 .630	20.00 .787	140.0 5.512	25.0 .984	8	18.9 .744	DIN 2174 (376)	
M 24	65.00 2.559	18.00 x 14.50	C	6HX	T400-NM109DA-M24	☆	☆	★	☆	18.0 .709	24.00 .945	140.0 5.512	30.0 1.181	8	22.7 .894	DIN 2174 (376)	
M 27	73.00 2.874	20.00 x 16.00	C	6HX	T400-NM109DA-M27	☆	☆	★	☆	20.0 .787	27.00 1.063	160.0 6.299	30.0 1.181	8	25.7 1.012	DIN 2174 (376)	
M 30	80.00 3.150	22.00 x 18.00	C	6HX	T400-NM109DA-M30	☆	☆	★	☆	22.0 .866	30.00 1.181	180.0 7.087	35.0 1.378	8	28.5 1.120	DIN 2174 (376)	

CoroTap™ 400 Gewindeformer

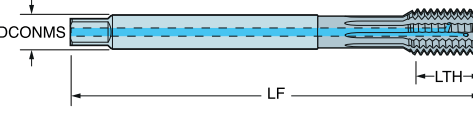
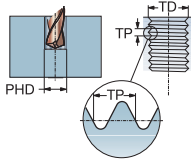
Gewindeform: Metrisch
DIN 2174



THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
3.0
3
HSS-E-PM
PVD AlCrN

						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
M 5	25.00 .984	6.00 x 4.90	E	6HX	T400-NM110DA-M5	☆	☆	★	☆	6.0 .236	5.00 .197	70.0 2.756	8.0 .315	5	4.7 .183	DIN 2174 (371)
M 6	29.00 1.142	6.00 x 4.90	E	6HX	T400-NM110DA-M6	☆	☆	★	☆	6.0 .236	6.00 .236	80.0 3.150	10.0 .394	5	5.6 .220	DIN 2174 (371)
M 8	35.00 1.378	8.00 x 6.20	E	6HX	T400-NM110DA-M8	☆	☆	★	☆	8.0 .315	8.00 .315	90.0 3.543	13.0 .512	5	7.5 .293	DIN 2174 (371)



THCHT
ULDR
CXSC
SUBSTRATE
COATING

E
3.0
3
HSS-E-PM
PVD AlCrN

						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
M 10	36.00	10.00 x 8.00	E	6HX	T400-NM111DA-M10	☆	☆	★	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
	1.417									.394	.394	3.937	.591		.368	
M 12	44.00	9.00 x 7.00	E	6HX	T400-NM111DA-M12	☆	☆	★	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
	1.732									.354	.472	4.331	.709		.443	
M 14	45.00	11.00 x 9.00	E	6HX	T400-NM111DA-M14	☆	☆	★	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
	1.772									.433	.551	4.331	.787		.516	
M 16	45.00	12.00 x 9.00	E	6HX	T400-NM111DA-M16	☆	☆	★	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
	1.772									.472	.630	4.331	.787		.594	
M 20	53.00	16.00 x 12.00	E	6HX	T400-NM111DA-M20	☆	☆	★	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
	2.087									.630	.787	5.512	.984		.744	

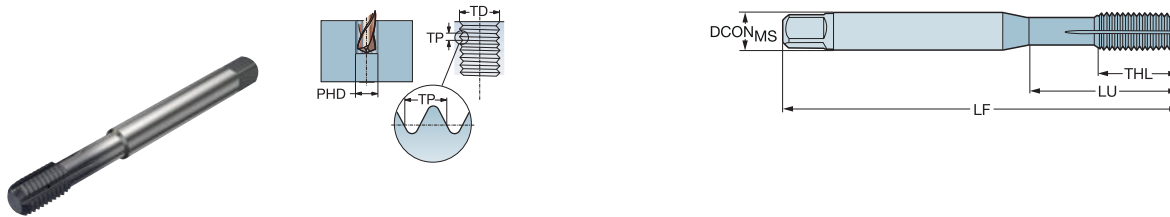
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

DIN 2174

THCHT
ULDR
SUBSTRATE
COATING

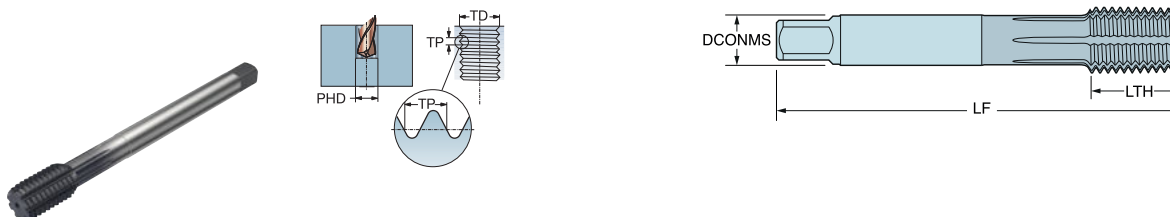
C
3.0
HSS-E-PM
PVD AlCrN



						P	M	N	S	Abmessungen, mm, Zoll					
TDZ	LU	CZC _{MIS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	BSG
MF 4x0.5	21.00	4.50 x 3.40	C	6HX	T400-NM100DB-M4X050	☆	☆	☆	☆	4.5	4.00	63.0	7.0	5	DIN 2174 (371)
.827										.177	.157	2.480	.276		
MF 5x0.5	25.00	6.00 x 4.90	C	6HX	T400-NM100DB-M5X050	☆	☆	☆	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
.984										.236	.197	2.756	.315		
MF 6x0.75	29.00	6.00 x 4.90	C	6HX	T400-NM100DB-M6X075	☆	☆	☆	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
1.142										.236	.236	3.150	.394		
MF 8x1	35.00	8.00 x 6.20	C	6HX	T400-NM100DB-M8X100	☆	☆	☆	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
1.378										.315	.315	3.543	.512		

THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN

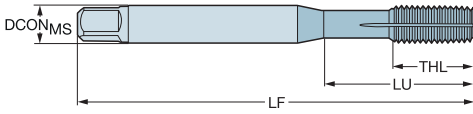
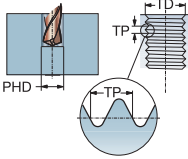


						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MIS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	PHD	BSG
MF 10x1	39.00	10.00 x 8.00	C	6HX	T400-NM101DB-M10X100	☆	☆	★	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
	1.535									.394	.394	3.543	.512		.376	
MF 12x1	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X100	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.455	
MF 12x1.25	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X125	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.451	
MF 12x1.5	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X150	☆	☆	★	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.445	
MF 14x1.5	40.00	11.00 x 9.00	C	6HX	T400-NM101DB-M14X150	☆	☆	★	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
	1.575									.433	.551	3.937	.591		.524	
MF 16x1.5	40.00	12.00 x 9.00	C	6HX	T400-NM101DB-M16X150	☆	☆	★	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
	1.575									.472	.630	3.937	.591		.602	
MF 18x1.5	45.00	14.00 x 11.00	C	6HX	T400-NM101DB-M18X150	☆	☆	★	☆	14.0	18.00	110.0	15.0	8	17.3	DIN 2174 (374)
	1.772									.551	.709	4.331	.591		.681	
MF 20x1.5	45.00	16.00 x 12.00	C	6HX	T400-NM101DB-M20X150	☆	☆	★	☆	16.0	20.00	125.0	15.0	8	19.3	DIN 2174 (374)
	1.772									.630	.787	4.921	.591		.760	

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

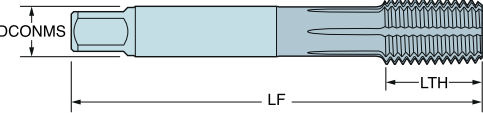
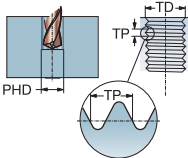
DIN 2174



THCHT
ULDR
SUBSTRATE
COATING

E
3.0
HSS-E-PM
PVD AlCrN

					Abmessungen, mm, Zoll									
					P M N S									
TDZ	LU	CZC _{MIS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	BSG
MF 8x1	35.00	8.00 x 6.20	E	6HX	T400-NM102DB-M8X100	☆	☆	★	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378								.315	.315	3.543	.512		



THCHT
ULDR
SUBSTRATE
COATING

E
3.0
HSS-E-PM
PVD AlCrN

						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MIS}	THCHT	TCTR	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	PHD	BSG
MF 10x1	39.00	10.00 x 8.00	E	6HX	T400-NM103DB-M10X100	☆	☆	★	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
	1.535									.394	.394	3.543	.512		.376	
MF 12x1	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X100	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.455	
MF 12x1.25	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X125	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
	1.575									.354	.472	3.937	.512		.451	
MF 12x1.5	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X150	☆	☆	★	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.445	
MF 14x1.5	40.00	11.00 x 9.00	E	6HX	T400-NM103DB-M14X150	☆	☆	★	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
	1.575									.433	.551	3.937	.591		.524	
MF 16x1.5	40.00	12.00 x 9.00	E	6HX	T400-NM103DB-M16X150	☆	☆	★	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
	1.575									.472	.630	3.937	.591		.602	

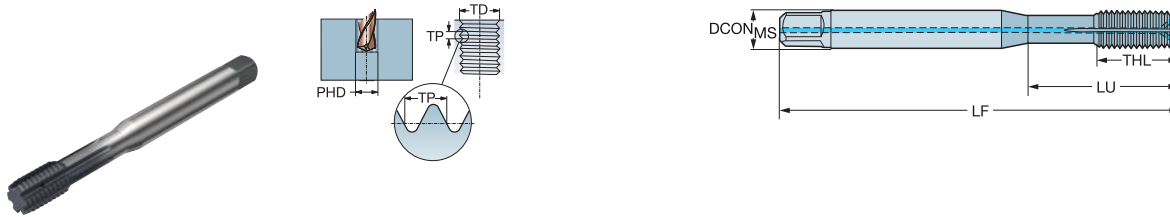
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

DIN 2174

THCHT
ULDR
CXSC
SUBSTRATE
COATING

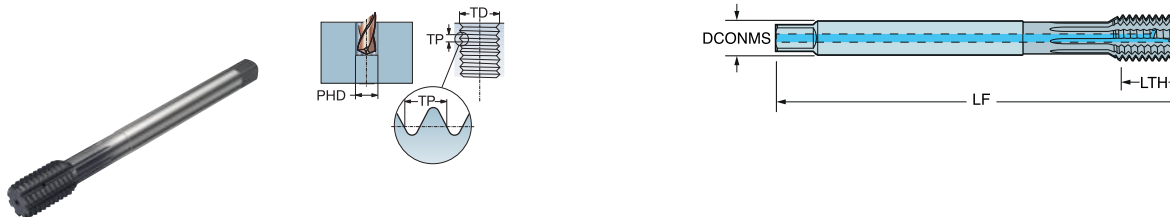
C
3.0
3
HSS-E-PM
PVD AlCrN



								P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	NIPC	NIPC	NIPC	NIPC	DCON _{MS}	TD	LF	THL	NOF	BSG	
MF 5x0.5	25.00 .984	6.00 x 4.90	C	6HX	1	3	T400-NM108DB-M5X050	☆	☆	☆	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)	
MF 6x0.75	29.00 1.142	6.00 x 4.90	C	6HX	1	3	T400-NM108DB-M6X075	☆	☆	☆	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)	
MF 8x1	35.00 1.378	8.00 x 6.20	C	6HX	1	3	T400-NM108DB-M8X100	☆	☆	☆	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)	
												.315	.315	3.543	.512			

THCHT
ULDR
CXSC
SUBSTRATE
COATING

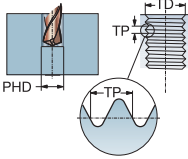
C
3.0
3
HSS-E-PM
PVD AlCrN



								P M N S				Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR			Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
MF 10x1	39.00 1.535	10.00 x 8.00	C	6HX			T400-NM109DB-M10X100	☆	☆	☆	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
								☆	☆	☆	☆	.394	.394	3.543	.512		.376	
MF 12x1	40.00 1.575	9.00 x 7.00	C	6HX			T400-NM109DB-M12X100	☆	☆	☆	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
								☆	☆	☆	☆	.354	.472	3.937	.512		.455	
MF 12x1.25	40.00 1.575	9.00 x 7.00	C	6HX			T400-NM109DB-M12X125	☆	☆	☆	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
								☆	☆	☆	☆	.354	.472	3.937	.512		.451	
MF 12x1.5	40.00 1.575	9.00 x 7.00	C	6HX			T400-NM109DB-M12X150	☆	☆	☆	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
								☆	☆	☆	☆	.354	.472	3.937	.591		.445	
MF 14x1.5	40.00 1.575	11.00 x 9.00	C	6HX			T400-NM109DB-M14X150	☆	☆	☆	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
								☆	☆	☆	☆	.433	.551	3.937	.591		.524	
MF 16x1.5	40.00 1.575	12.00 x 9.00	C	6HX			T400-NM109DB-M16X150	☆	☆	☆	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
								☆	☆	☆	☆	.472	.630	3.937	.591		.602	

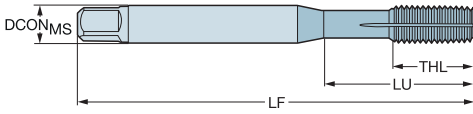
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch
DIN/ANSI

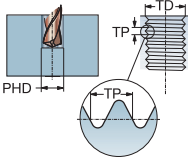


THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN

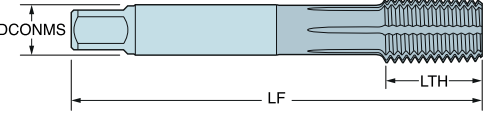


								P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	INPC	INPC	INPC	INPC	DCON _{MS}	TD	LF	THL	NOF	BSG	
M 3	17.00	.141 x .110	C	6HX	0	0	T400-NM100AA-M3	☆	☆	★	☆	3.6	3.00	56.0	5.0	4	DIN/ANSI	
	.669							☆	☆	★	☆	.141	.118	2.205	.197			
M 4	21.00	.168 x .131	C	6HX	0	0	T400-NM100AA-M4	☆	☆	★	☆	4.3	4.00	63.0	7.0	5	DIN/ANSI	
	.827							☆	☆	★	☆	.168	.157	2.480	.276			
M 5	25.00	.194 x .152	C	6HX	0	0	T400-NM100AA-M5	☆	☆	★	☆	4.9	5.00	70.0	8.0	5	DIN/ANSI	
	.984							☆	☆	★	☆	.194	.197	2.756	.315			
M 6	29.00	.255 x .191	C	6HX	0	0	T400-NM100AA-M6	☆	☆	★	☆	6.5	6.00	80.0	10.0	5	DIN/ANSI	
	1.142							☆	☆	★	☆	.255	.236	3.150	.394			
M 8	35.00	.318 x .238	C	6HX	0	0	T400-NM100AA-M8	☆	☆	★	☆	8.1	8.00	90.0	13.0	5	DIN/ANSI	
	1.378							☆	☆	★	☆	.318	.315	3.543	.512			
M 10	39.00	.381 x .286	C	6HX	0	0	T400-NM100AA-M10	☆	☆	★	☆	9.7	10.00	100.0	15.0	6	DIN/ANSI	
	1.535							☆	☆	★	☆	.381	.394	3.937	.591			



THCHT
ULDR
SUBSTRATE
COATING

C
3.0
HSS-E-PM
PVD AlCrN



								P	M	N	S	Abmessungen, mm, Zoll					
TDZ	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	INPC	INPC	INPC	INPC	DCON _{MS}	TD	LF	THL	NOF	BSG
M 12	44.00	.367 x .275	C	6HX	0	0	T400-NM101AA-M12	☆	☆	★	☆	9.3	12.00	110.0	18.0	8	DIN/ANSI
	1.732							☆	☆			.367	.472	4.331	.709		
M 14	45.00	.429 x .322	C	6HX	0	0	T400-NM101AA-M14	☆	☆	★	☆	10.9	14.00	110.0	20.0	8	DIN/ANSI
	1.772							☆	☆			.429	.551	4.331	.787		
M 16	45.00	.480 x .360	C	6HX	0	0	T400-NM101AA-M16	☆	☆	★	☆	12.2	16.00	110.0	20.0	8	DIN/ANSI
	1.772							☆	☆			.480	.630	4.331	.787		

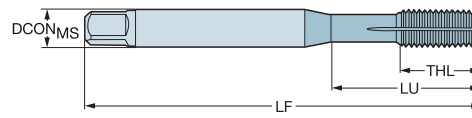
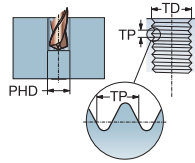
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

DIN/ANSI

THCHT
ULDR
SUBSTRATE
COATING

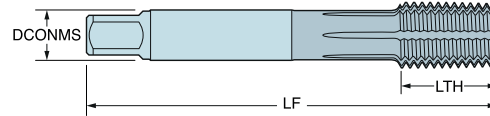
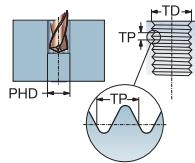
C
3.0
HSS-E-PM
PVD AlCrN



								P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	BSG	
MF 4x0.5	21.00	.168 x .131	C	6HX	0	0	T400-NM100AB-M4X050	☆	☆	★	☆	4.3	4.00	63.0	7.0	5	DIN/ANSI	
	.827											.168	.157	2.480	.276			
MF 5x0.5	25.00	.194 x .152	C	6HX	0	0	T400-NM100AB-M5X050	☆	☆	★	☆	4.9	5.00	70.0	8.0	5	DIN/ANSI	
	.984											.194	.197	2.756	.315			
MF 6x0.75	29.00	.255 x .191	C	6HX	0	0	T400-NM100AB-M6X075	☆	☆	★	☆	6.5	6.00	80.0	10.0	5	DIN/ANSI	
	1.142											.255	.236	3.150	.394			
MF 8x1	35.00	.318 x .238	C	6HX	0	0	T400-NM100AB-M8X100	☆	☆	★	☆	8.1	8.00	90.0	13.0	5	DIN/ANSI	
	1.378											.318	.315	3.543	.512			

THCHT
ULDR
SUBSTRATE
COATING

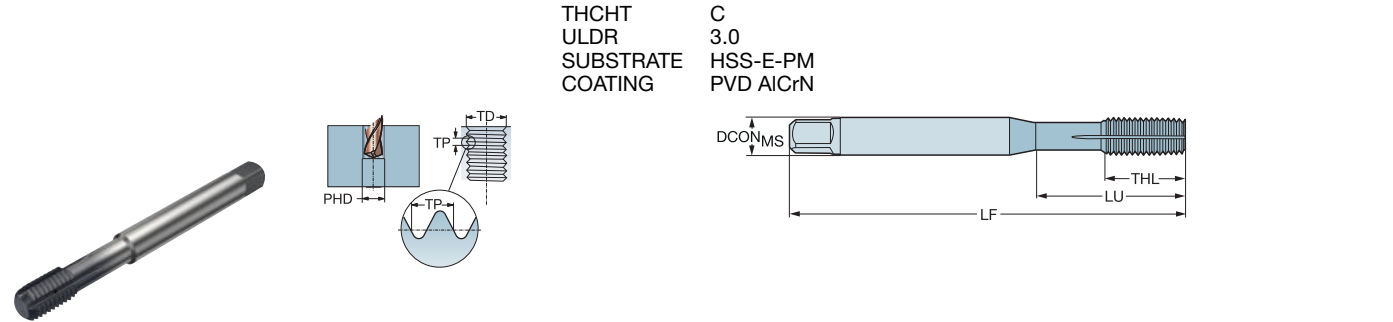
C
3.0
HSS-E-PM
PVD AlCrN



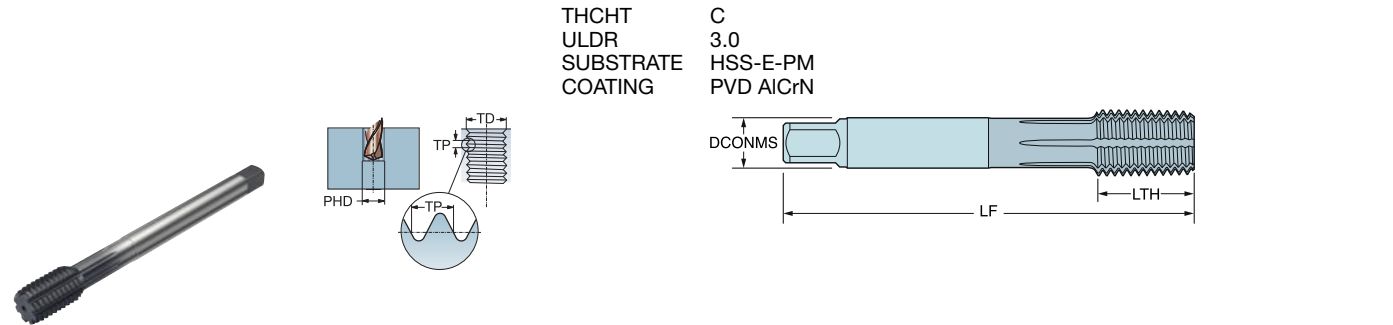
								P	M	N	S	Abmessungen, mm, Zoll					
TDZ	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MS}	TD	LF	THL	NOF	BSG
MF 10x1	39.00	.381 x .286	C	6HX	0	0	T400-NM101AB-M10X100	☆	☆	★	☆	9.7	10.00	100.0	13.0	6	DIN/ANSI
	1.535											.381	.394	3.937	.512		
MF 12x1	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X100	☆	☆	★	☆	9.3	12.00	100.0	13.0	8	DIN/ANSI
	1.575											.367	.472	3.937	.512		
MF 12x1.25	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X125	☆	☆	★	☆	9.3	12.00	100.0	13.0	8	DIN/ANSI
	1.575											.367	.472	3.937	.512		
MF 12x1.5	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X150	☆	☆	★	☆	9.3	12.00	100.0	15.0	8	DIN/ANSI
	1.575											.367	.472	3.937	.591		
MF 14x1.5	40.00	.429 x .322	C	6HX	0	0	T400-NM101AB-M14X150	☆	☆	★	☆	10.9	14.00	110.0	15.0	8	DIN/ANSI
	1.575											.429	.551	4.331	.591		
MF 16x1.5	40.00	.480 x .360	C	6HX	0	0	T400-NM101AB-M16X150	☆	☆	★	☆	12.2	16.00	110.0	15.0	8	DIN/ANSI
	1.575											.480	.630	4.331	.591		

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch
JIS



								P	M	N	S	Abmessungen, mm, Zoll					
TDZ	LU	CZC _{MIS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	INPC	INPC	INPC	INPC	DCON _{MIS}	TD	LF	THL	NOF	BSG
M 3	18.00	4.00 x 3.20	C	6HX	0	0	T400-NM100JA-M3	☆	☆	★	☆	4.0	3.00	46.0	5.0	4	JIS
	.709							☆	☆	★	☆	.157	.118	1.811	.197		
M 4	21.00	5.00 x 4.00	C	6HX	0	0	T400-NM100JA-M4	☆	☆	★	☆	5.0	4.00	52.0	7.0	5	JIS
	.827							☆	☆	★	☆	.197	.157	2.047	.276		
M 5	25.00	5.50 x 4.50	C	6HX	0	0	T400-NM100JA-M5	☆	☆	★	☆	5.5	5.00	60.0	8.0	5	JIS
	.984							☆	☆	★	☆	.217	.197	2.362	.315		
M 6	30.00	6.00 x 4.50	C	6HX	0	0	T400-NM100JA-M6	☆	☆	★	☆	6.0	6.00	62.0	10.0	5	JIS
	1.181							☆	☆	★	☆	.236	.236	2.441	.394		
M 8	32.00	6.20 x 5.00	C	6HX	0	0	T400-NM100JA-M8	☆	☆	★	☆	6.2	8.00	65.0	13.0	5	JIS
	1.260							☆	☆	★	☆	.244	.315	2.559	.512		
M 10	35.00	7.00 x 5.50	C	6HX	0	0	T400-NM100JA-M10	☆	☆	★	☆	7.0	10.00	75.0	15.0	6	JIS
	1.378							☆	☆	★	☆	.276	.394	2.953	.591		



								P	M	N	S	Abmessungen, mm, Zoll					
TDZ	LU	CZC _{MIS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	INPC	INPC	INPC	INPC	DCON _{MIS}	TD	LF	THL	NOF	BSG
M 12	40.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JA-M12	☆	☆	★	☆	8.5	12.00	82.0	18.0	8	JIS
	1.575							☆	☆			.335	.472	3.228	.709		
M 14	40.00	10.50 x 8.00	C	6HX	0	0	T400-NM101JA-M14	☆	☆	★	☆	10.5	14.00	88.0	20.0	8	JIS
	1.575							☆	☆			.413	.551	3.465	.787		
M 16	40.00	12.50 x 10.00	C	6HX	0	0	T400-NM101JA-M16	☆	☆	★	☆	12.5	16.00	95.0	20.0	8	JIS
	1.575							☆	☆			.492	.630	3.740	.787		

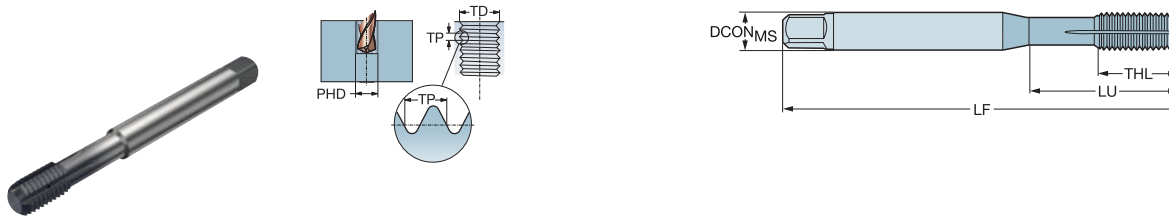
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

JIS

THCHT
ULDR
SUBSTRATE
COATING

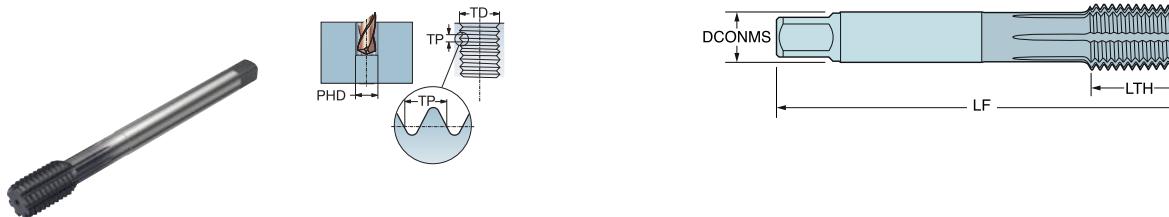
C
3.0
HSS-E-PM
PVD AlCrN



								P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MIS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	BSG	
MF 4x0.5	21.00	5.00 x 4.00	C	6HX	0	0	T400-NM100JB-M4X050	☆	☆	★	☆	5.0	4.00	52.0	7.0	5	JIS	
	.827											.197	.157	2.047	.276			
MF 5x0.5	25.00	5.50 x 4.50	C	6HX	0	0	T400-NM100JB-M5X050	☆	☆	★	☆	5.5	5.00	60.0	8.0	5	JIS	
	.984											.217	.197	2.362	.315			
MF 6x0.75	30.00	6.00 x 4.50	C	6HX	0	0	T400-NM100JB-M6X075	☆	☆	★	☆	6.0	6.00	62.0	10.0	5	JIS	
	1.181											.236	.236	2.441	.394			
MF 8x1	30.00	6.20 x 5.00	C	6HX	0	0	T400-NM100JB-M8X100	☆	☆	★	☆	6.2	8.00	70.0	13.0	5	JIS	
	1.181											.244	.315	2.756	.512			

THCHT
ULDR
SUBSTRATE
COATING

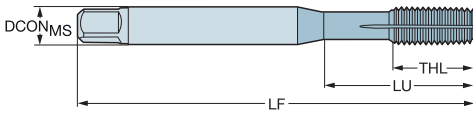
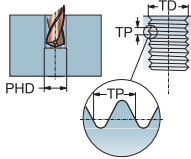
C
3.0
HSS-E-PM
PVD AlCrN



								P	M	N	S	Abmessungen, mm, Zoll					
TDZ	LU	CZC _{MIS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	NPC	NPC	NPC	NPC	DCON _{MIS}	TD	LF	THL	NOF	BSG
MF 10x1	30.00	7.00 x 5.50	C	6HX	0	0	T400-NM101JB-M10X100	☆	☆	☆	☆	7.0	10.00	70.0	13.0	6	JIS
	1.181											.276	.394	2.756	.512		
MF 12x1	30.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X100	☆	☆	☆	☆	8.5	12.00	70.0	13.0	8	JIS
	1.181											.335	.472	2.756	.512		
MF 12x1.25	35.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X125	☆	☆	☆	☆	8.5	12.00	80.0	13.0	8	JIS
	1.378											.335	.472	3.150	.512		
MF 12x1.5	40.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X150	☆	☆	☆	☆	8.5	12.00	82.0	15.0	8	JIS
	1.575											.335	.472	3.228	.591		
MF 14x1.5	40.00	10.50 x 8.00	C	6HX	0	0	T400-NM101JB-M14X150	☆	☆	☆	☆	10.5	14.00	88.0	15.0	8	JIS
	1.575											.413	.551	3.465	.591		
MF 16x1.5	40.00	12.50 x 10.00	C	6HX	0	0	T400-NM101JB-M16X150	☆	☆	☆	☆	12.5	16.00	95.0	15.0	8	JIS
	1.575											.492	.630	3.740	.591		

CoroTap™ 400 Gewindeformer

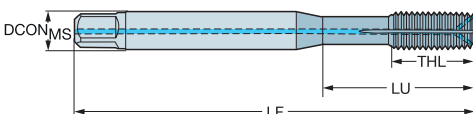
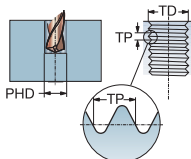
Gewindeform: Metrisch
DIN 2174



THCHT
ULDR
CXSC
SUBSTRATE
COATING

C
3.0
3
HC
PVD AlCrN

TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	INBC	INBC	INBC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
M 3	18.00 .709	3.50 x 2.70	C	6HX	T400-NM100DA-M3	☆	☆	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
M 4	21.00 .827	4.50 x 3.40	C	6HX	T400-NM100DA-M4	☆	☆	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
									.138 .177	.118 .157	2.205 2.480	.236 .295		.110 .146	



THCHT
ULDR
CXSC
SUBSTRATE
COATING

C
3.0
3
HC
PVD AlCrN

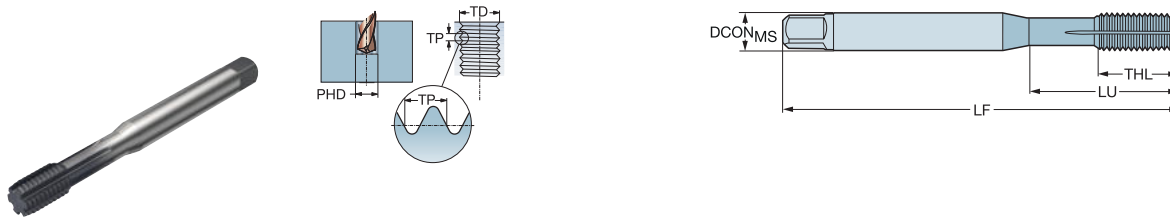
TDZ	LU	CZC _{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	INBC	INBC	INBC	DCON _{MS}	TD	LF	THL	NOF	BSG
M 5	25.00 .984	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M5	☆	☆	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
M 6	29.00 1.142	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M6	☆	☆	☆	.236	.197	2.756	.315		DIN 2174 (371)
M 8	35.00 1.378	8.00 x 6.20	C	6HX	1	3	T400-NM108DA-M8	☆	☆	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
M 10	39.00 1.535	10.00 x 8.00	C	6HX	1	3	T400-NM108DA-M10	☆	☆	☆	.236	.236	3.150	.394		DIN 2174 (371)
									8.0	8.00	90.0	13.0	5		DIN 2174 (371)	
									.315	.315	3.543	.512			DIN 2174 (371)	
									10.0	10.00	100.0	16.0	5		DIN 2174 (371)	
									.394	.394	3.937	.630				

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

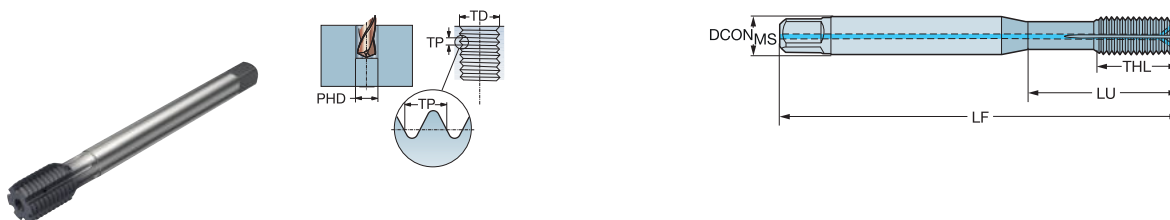
DIN 2174

THCHT E
ULDR 3.0
CXSC 3
SUBSTRATE HC
COATING PVD AlCrN



						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	NBC	NBC	NBC	NBC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
M 3	18.00 .709	3.50 x 2.70	E	6HX	T400-NM102DA-M3	☆	☆	☆	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
										.138	.118	2.205	.236		.110	
M 4	21.00 .827	4.50 x 3.40	E	6HX	T400-NM102DA-M4	☆	☆	☆	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
										.177	.157	2.480	.295		.146	

THCHT E
ULDR 3.0
CXSC 3
SUBSTRATE HC
COATING PVD AlCrN

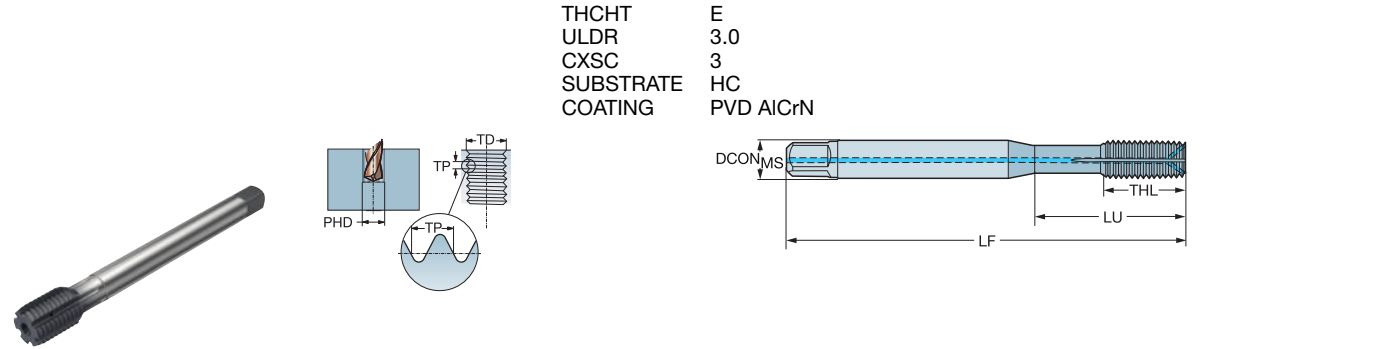


						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	NBC	NBC	NBC	NBC	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
M 5	25.00 .984	6.00 x 4.90	E	6HX	T400-NM110DA-M5	☆	☆	☆	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
										.236	.197	2.756	.315		.183	
M 6	29.00 1.142	6.00 x 4.90	E	6HX	T400-NM110DA-M6	☆	☆	☆	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
										.236	.236	3.150	.394		.220	
M 8	35.00 1.378	8.00 x 6.20	E	6HX	T400-NM110DA-M8	☆	☆	☆	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
										.315	.315	3.543	.512		.293	
M 10	39.00 1.535	10.00 x 8.00	E	6HX	T400-NM110DA-M10	☆	☆	☆	☆	10.0	10.00	100.0	16.0	5	9.4	DIN 2174 (371)
										.394	.394	3.937	.630		.368	

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

DIN 2174



						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC _{MS}	THCHT	TCTR	Bestellnummer	MM	MM	MM	MM	DCON _{MS}	TD	LF	THL	NOF	PHD	BSG
MF 8x1	35.00	8.00 x 6.20	E	6HX	T400-NM110DB-M8X100	☆	☆	☆	☆	8.0	8.00	90.0	14.0	5	7.6	DIN 2174 (371)
	1.378									.315	.315	3.543	.551		.297	
MF 10x1	35.00	10.00 x 8.00	E	6HX	T400-NM110DB-M10X100	☆	☆	☆	☆	10.0	10.00	90.0	14.0	6	9.6	DIN 2174 (371)
	1.378									.394	.394	3.543	.551		.376	
MF 12x1	39.00	9.00 x 7.00	E	6HX	T400-NM110DB-M10X125	☆	☆	☆	☆	9.0	12.00	100.0	15.0	6	11.6	DIN 2174 (371)
	1.535									.354	.472	3.937	.591		.455	
MF 12x1.25	40.00	9.00 x 7.00	E	6HX	T400-NM110DB-M12X125	☆	☆	☆	☆	9.0	12.00	100.0	15.0	6	11.5	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.451	
MF 12x1.5	40.00	9.00 x 7.00	E	6HX	T400-NM110DB-M12X150	☆	☆	☆	☆	9.0	12.00	100.0	15.0	6	11.3	DIN 2174 (374)
	1.575									.354	.472	3.937	.591		.445	
MF 14x1.5	40.00	11.00 x 9.00	E	6HX	T400-NM110DB-M14X150	☆	☆	☆	☆	11.0	14.00	100.0	16.0	6	13.3	DIN 2174 (374)
	1.575									.433	.551	3.937	.630		.524	
MF 16x1.5	40.00	12.00 x 9.00	E	6HX	T400-NM110DB-M16X150	☆	☆	☆	☆	12.0	16.00	100.0	16.0	6	15.3	DIN 2174 (374)
	1.575									.472	.630	3.937	.630		.602	

ADAPTER FÜR ROTIERENDE WERKZEUGE

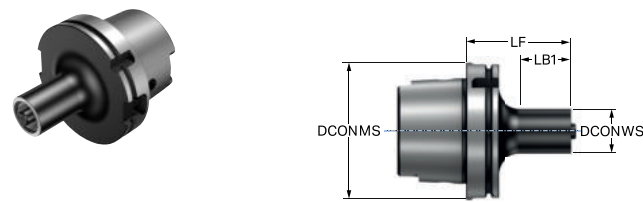
Maschinenseitige Schnittstelle HSK

HSK Adapter für Coromant Capto®	64-65
HSK Adapter für Coromant Capto® für Schnellwechsel	66

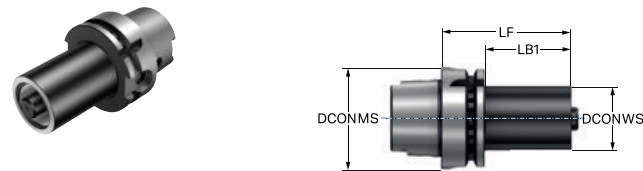
Komplettes Produktangebot, siehe www.sandvik.coromant.com

HSK Adapter für Coromant Capto®

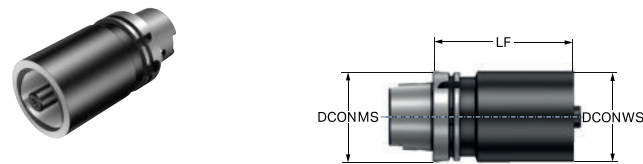
Maschinenseitige Schnittstelle HSK A/C



				Bestellnummer	Abmessungen, mm									
CZC _{MS}	CZC _{WS}	CNSC	CXSC		DCON _{MS}	DCON _{WS}	LF	LB ₁	LB ₂	BHTA ₂	BAR	NM	KG	
100	C3	1	1		HA10-C3-032-080	100.0	32.0	80.0	43.0	51.0	45°	100	45.00	2.30



		Abmessungen, mm									
CZC _{MS}	CZC _{WS}	CNSC	CXSC	Bestellnummer	DCON _{MS}	DCON _{WS}	LF	LB ₁	BAR	NM	KG
63	C3	1	1	HA06-C3-032-075	63.0	32.0	75.0	49.0	100	45.00	0.92
	C4	1	1	HA06-C4-040-080	63.0	40.0	80.0	54.0	100	55.00	1.09
	C5	1	1	HA06-C5-050-090	63.0	50.0	90.0	64.0	100	95.00	1.43
100	C4	1	1	HA10-C4-040-090	100.0	40.0	90.0	61.0	100	55.00	2.51
	C5	1	1	HA10-C5-050-100	100.0	50.0	100.0	71.0	100	95.00	2.89
	C6	1	1	HA10-C6-063-110	100.0	63.0	110.0	81.0	100	170.00	3.59
	C8	1	1	HA10-C8-080-120	100.0	80.0	120.0	91.0	100	170.00	4.77



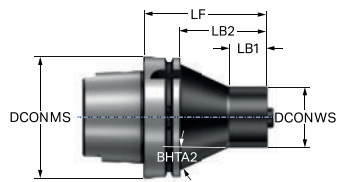
				Abmessungen, mm						
CZC _{MS}	CZC _{WS}	CNSC	CXSC	Bestellnummer	DCON _{MS}	DCON _{WS}	LF	BAR	NM	KG
100	C10	1	1	HA10-C10-100-155	100.0	100.0	155.0	100	380.00	7.60

Ein spezieller Kühlschmierstoffadapter wird zusammen mit den HSK-Grundhaltern geliefert.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

HSK Adapter für Coromant Capto®

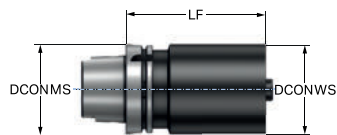
Heavy Duty

Maschinenseitige Schnittstelle HSK A/C



					Abmessungen, mm									
CZC _{MS}	CZC _{WS}	CNSC	CXSC	Bestellnummer	DCON _{MS}	DCON _{WS}	LF	LB ₁	LB ₂	BHTA ₂	BAR	NM	KG	
100	C3	1	1	HA10-C3HD-032-080	100.0	32.0	80.0	20.0	51.0	41°	100	45.00	2.78	
	C4	1	1	HA10-C4HD-040-090	100.0	40.0	90.0	20.0	61.0	29°	100	55.00	3.16	
	C5	1	1	HA10-C5HD-050-100	100.0	50.0	100.0	30.0	71.0	23°	100	95.00	3.43	
	C6	1	1	HA10-C6HD-063-110	100.0	63.0	110.0	30.0	81.0	12°	100	170.00	4.08	

Maschinenseitige Schnittstelle HSK A/C



					Abmessungen, mm									
CZC _{MS}	CZC _{WS}	CNSC	CXSC	Bestellnummer	DCON _{MS}	DCON _{WS}	LF	LB ₁	LB ₂	BD ₂	BAR	NM	KG	
63	C5	1	1	HT06-C5-050-090	63.0	50.0	90.0	64.0	90.0	63.0	100	95.00	1.43	
	C6	1	1	HT06-C6-063-110	63.0	63.0	110.0	110.0			100	170.00	2.15	
100	C6	1	1	HT10-C6-063-110	100.0	63.0	110.0	81.0	110.0	100.0	100	170.00	3.59	
	C8	1	1	HT10-C8-080-120	100.0	80.0	120.0	91.0	120.0	100.0	100	170.00	4.77	

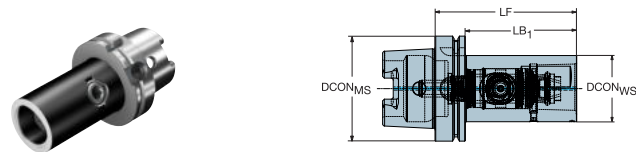
Ein spezieller Kühlschmierstoffadapter wird zusammen mit den HSK-Grundhaltern geliefert.

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

HSK Adapter für Coromant Capto® für Schnellwechsel

Maschinenseitige Schnittstelle HSK A/C

GER



				Abmessungen, mm								
CZC _{MS}	CZC _{WS}	CNSC	CXSC	Bestellnummer	DCON _{MS}	DCON _{WS}	LF	LB ₁				RPMX
63	C5	1	1	HA06-QC-C5-115A	63.0	50.0	115.0	88.0	100	70.00	1.70	20500
100	C6	1	1	HA10-QC-C6-135A	100.0	63.0	135.0	105.0	100	90.00	4.02	12500
	C8	1	1	HA10-QC-C8-165A	100.0	80.0	165.0	135.0	100	130.00	6.18	12500

Ein spezieller Kühlschmierstoffadapter wird zusammen mit den HSK-Grundhaltern geliefert.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

Allgemeine Informationen

ISO 13399

Informationen zur Kühlschmierstoffzufuhr

Sicherheitshinweise

Coromant Recycling Konzept (CRC)

ISO 13399 ist eine internationale Norm, die einen einfacheren Austausch von Schneidwerkzeugdaten anstrebt. Sie werden bei jedem Werkzeug leicht veränderte Parameter und Beschreibungen feststellen.

Zum ersten Mal gibt es eine standardisierte Form der Produktdatenbeschreibung für Zerspanungswerkzeuge. Durch die Verwendung der gleichen Parameter und Definitionen in der Werkzeugbranche wird die Kommunikation von Werkzeugdaten zwischen verschiedenen Softwaresystemen deutlich vereinfacht.

Und was bedeutet das für Sie?

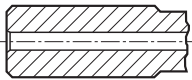
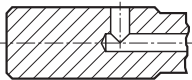
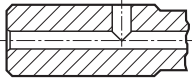
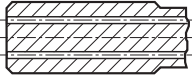
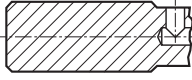
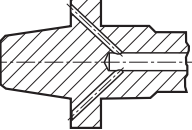
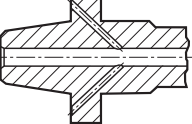
Einfach gesagt heißt das, dass Ihr System mit unserem kommunizieren kann, denn sie sprechen dieselbe Sprache. Laden Sie Produktdaten von unserer Webseite herunter und verwenden Sie diese direkt in Ihrer CAD/CAM Software, um Werkzeuge zusammenzustellen, die Sie in der Fertigung benötigen. Kein langes Suchen nach Informationen in Katalogen und Auslegen von Daten. Denken Sie nur, wie viel Zeit Sie dadurch sparen!

Kurzname	Bevorzugte Bezeichnung
ADJLN	Minimale Verstellgrenze
ADJLX	Maximale Verstellgrenze
ADJRG	Verstellbereich
ALP	Axialfreiwinkel
AN	Hauptfreiwinkel
ANN	Normalfreiwinkel, Nebenschneide
APMX	Maximale Schnitttiefe
APMX_EFW	Max. Schnitttiefe - Endvorschub
APMX_FFW	Max. Schnitttiefe - Seitenvorschub
AZ	Maximale Eintauchtiefe
B	Schaftbreite
BAWS	Werkzeugwinkel, werkstückseitig
BAMS	Körperwinkel Maschinenseite
BBD	Konstruktiv gewuchtete Ausführung
BBR	Individuell gewuchtete Ausführung
BCH	Eckenfasenlänge
BD	Körperdurchmesser
BHTA	Körperkegeleinstellwinkel
BN	Planfasenbreite
BS	Planschneidenbreite
BSG	Norm/Standard
BSR	Wiper Eckenradius
CBMD	Hersteller von Spanbrechern
CDX	Einstechtiefe, max.
CEMR	Hauptschneidenradius
CF	Spitzenfase
CHBA	Fasenwinkel am Körper
CHBL	Eckenfasenlänge
CHW	Eckenfasenbreite
CICT	Anzahl Schneidteile
CICT _{BALL}	Anzahl Schneidteile - Wendeschneidplatte für Kugelschaftfräser
CICT _E	Anzahl Schneidteile - umfangseitig
CICT _P	Anzahl Schneidteile - Zwischenposition
CICT _S	Anzahl Schneidteile - stirnseitig
CICT _{SP}	Anzahl Schneidteile - Wendeschneidplatte zum Schutz des Schaftes
CICT _T	Anzahl Schneidteile - gesamt
CND	Kühlschmierstoffeintrittsdurchmesser
CNSC	Kühlschmierstoffeintrittscode
CNT	Gewindegröße Kühlschmierstoff-Einlass
COATING	Beschichtung
CP	Max. Kühlschmierstoffdruck
CRKS	Anzugsbolzen, Gewindegröße
CRNT	Gewindegröße radialer Kühlschmierstoff-Einlass
CTPT	Bearbeitungstyp
CUTDIA	Maximaler Werkstückdurchmesser für das Abstechen
CW	Schnittbreite, Nennmaß
CWN	Minimale Schnittbreite
CWTOLL	Untere Schnittbreitentoleranz
CWTOLU	Obere Schnittbreitentoleranz
CWX	Schnittbreite, max.
CXSC	Kühlschmierstoffaustrittscode
CZC	Aufnahmegröße
CZC _{MS}	Anschlussgröße (Code), maschinenseitig
CZC _{WS}	Anschlussgröße (Code), werkstückseitig
D1	Durchmesser Befestigungsbohrung
DAH	Durchmesser Zugangsbohrung
DAXIN	Axialer Einstechdurchmesser, min.
DAXN	Minimaler Außendurchmesser der Axialnut

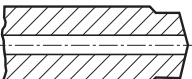
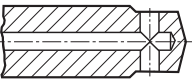
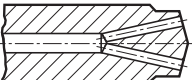
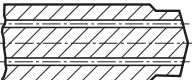
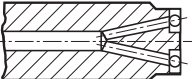
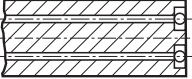
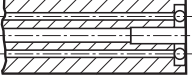
DAXX	Maximaler Außendurchmesser der Axialnut
DBC	Schneidendurchmesser
DC	Werkzeugdurchmesser
DCB	Spanndurchmesser, nominal, werkstückseitig
DCBN	Spanndurchmesser, min.
DCBX	Spanndurchmesser, max.
DCF	Funktionsdurchmesser
DCIN	Schnittdurchmesser innen
DCN	Minimaler Schnittdurchmesser
DCON	Aufnahmedurchmesser, werkstückseitig
DCON _{MS}	Schaftdurchmesser, maschinenseitig
DCON _{WS}	Aufnahmedurchmesser, werkstückseitig
DCONN _{WS}	Min. Aufnahmedurchmesser, werkstückseitig
DCONX _{WS}	Max. Aufnahmedurchmesser, werkstückseitig
DCPS	Datenchip Bereitstellungsgröße
DCSF _{MS}	Durchmesser, Plananlage, maschinenseitig
DCSF _{WS}	Durchmesser, Plananlage, werkstückseitig
DCX	Schneidendurchmesser, max.
DHUB	Nabendurchmesser
DIX	Maximaler Schnittstellendurchmesser des Werkzeugwechslers
DMIN	Bohrungsdurchmesser, min.
DMM	Aufnahmedurchmesser, maschinenseitig
DN	Durchmesser des Freistichs
DRVCT	Antriebsanzahl
DSGN	Design
EPSR	Eckenwinkel Schneidplatte
FHA	Drallwinkel
FLGT	Flanschdicke
FTDZ	Gewindetyp
GB	Planfasenwinkel
H	Schafthöhe
HA	Theoretische Gewindehöhe
HB	Unterschied Gewindehöhe
HBH	Gewindehöhendifferenz
HC	Gewindehöhe
HF	Funktionshöhe
HRY	Tiefster Punkt von der Bezugsebene aus
HSUP	Stützhöhe
HTB	Körperhöhe
HTH	Höhe
IC	Einbeschriebener Kreis
INSL	Schneidplattenlänge
INSUC	Code zur Schneidplattenverwendung
IZC	Code Plattengröße
KAPR	Winkel Werkzeugschneidkante
KAPR_EFW	Einstellwinkelart - Endvorschub
KCH	Eckenfase
KRINS	Einstellwinkel, Hauptschneide
KWW	Keilnutbreite
L	Schneidkantenlänge
LAMS	Neigungswinkel
LB	Grundkörperlänge
LCF	Spankanallänge
LCOX	Maximale Kürzungslänge
LE	Schneidenlänge begrenzt
LF	Funktionslänge
LFN	Minimale funktionale Länge
LH	Kopflänge
LPR	Kraglänge
LS	Schaftlänge
LSC	Einspannlänge
LSCN	Spannlänge, min.
LSCS	Abstand zum Einspannbeginn
LSCX	Einspannlänge, max.
LSD	Schaftlänge
LU	Nutzlänge
LU_BFW	Nutzlänge - rückwärtiges Anspiegeln
LUX	Nutzlänge, max.
MHD	Abstand Bohrung 1
MIID	Bezeichnung Schneidplatte
MIID _E	Bezeichnung Schneidplatte - Endposition
MIID _S	Bezeichnung Schneidplatte - Seitenposition
MIID _C	Bezeichnung Schneidplatte - Zentrumsposition
MIID _P	Bezeichnung Schneidplatte - Außenposition
MIID _I	Bezeichnung Schneidplatte - Zwischenposition
MMCC	Code für Vorspannmoment
MMCX	Max. Schnittmoment
NOF	Anzahl Schneiden
NT	Zähnezahl
OAH	Gesamthöhe
OAL	Gesamtlänge
OAW	Gesamtbreite
OH	Empfohlene Auskraglänge
OHN	Minimale Auskraglänge

OHX	Maximale Auskraglänge
ORDCODE	Bestellnummer
PCL	Periphere zylindrische Länge
PDX	Profilabstand ex
PDY	Profilabstand ey
PHD	Ausgangsdurchmesser
PHDX	Ausgangsdurchmesser, max.
PL	Abstand Schneidenlänge zu Schneidenspitze
PNA	Profilwinkel
PRFRAD	Profilradius
PRSPC	Profilspezifikation
PSIR	Hauptschneidenwinkel
PSIRL	Hauptschneidenwinkel links
PSIRR	Hauptschneidenwinkel rechts
PSW	Vorbearbeitete Nutenbreite
RADH	Radialhöhe
RADW	Radialbreite
RAR	Nebenschneidenwinkel, rechts
RE	Eckenradius
REEQ	Eckenradius Äquivalent
REL	Eckenradius links
RER	Eckenradius rechts
RETOLL	Untere Eckenradiustoleranz
RETOLU	Obere Eckenradiustoleranz
RGL	Nachschleiflänge
RMPX	Eintauchwinkel, max.
RPMX	Drehzahl, max.
S	Schneidplattendicke
SDL	Länge des Stufendurchmessers
SIG	Spitzenwinkel
SPTL	Splitline
SSC	Code Plattensitzgröße
SSC _E	Plattensitzkodierung - Endposition
SSC _P	Plattensitzkodierung - Außenposition
SSC _S	Plattensitzkodierung - Seitenposition
STA	Eingeschlossener Stufenwinkel
STDNO	Normnummer
SUBSTRATE	Substrat
TCDC	Toleranzklasse, Aufnahmedurchmesser
TCDCON	Toleranz Schaftdurchmesser
TCDMM	Aufnahmedurchmesser, maschinenseitig, ISO-Toleranzklasse
TCHA	Erreichbare Bohrungstoleranz
TCHAL	Untere erreichbare Bohrungstoleranz
TCHAU	Obere erreichbare Bohrungstoleranz
TCT	Werkzeugtoleranzklasse
TCTR	Gewindetoleranzklasse
TD	Gewindenenddurchmesser, metrisch
TDZ	Gewindenummer
TFLA	Gewindebohrer, Längenausgleich vorne
TFLB	Gewindebohrer, Längenausgleich hinten
TG	Abschrägungsgradient
THBTP	Nach hinten abgeflachte Zähne
THCA	Korrekturwinkel Gewindesteigung
THCHT	Anschnitt
THFT	Gewindeart
THFTS	Gewindeformstandardserie
THL	Gewindelänge
THUB	Nabendicke
TP	Gewindesteigung
TPI	Gangzahl je Inch
TPIN	Gangzahl je Inch, min.
TPIX	Gangzahl je Inch, max.
TPN	Gewindesteigung, min.
TPT	Gewindeprofiltyp
TPX	Gewindesteigung, max.
TRMAX	Max. Gewindebereich
TQ	Drehmoment
TSYC	Code für Werkzeugtyp
TTP	Gewindetyp
ULDR	Verhältnis nutzbare Länge/Durchmesser
VCX	Max. Schnittgeschwindigkeit
W1	Schneidplattenbreite
WB	Grundkörperbreite
WF	Funktionsbreite
WFCIRP	Breite zum Bezugspunkt des Zerspanungsteils
WSC	Spannbreite
WT	Masse (Gewicht)
ZADJ	Anzahl verstellbare Wendeschneidplatten
ZEFF	Anzahl wirksamer Schneiden, stirnseitig
ZEFP	Anzahl wirksamer Schneiden, umfangseitig
ZWX	Maximale Anzahl Wiper-Wendeplatten

CNSC**Kühlschmierstoffeintrittscode**

Code	Bezeichnung	Bild
0	Ohne Kühlschmierstoff	
1	Axial konzentrischer Eintritt	
2	Radialer Eintritt	
3	Axial konzentrischer und radialer Eintritt	
4	Axial konzentrischer Eintritt am Lochkreis	
5	Radialer Eintritt vor Adapter	
6	Dezentral über Flansch	
7	Dezentral über Flansch und axial	
8	Dezentral über Ausgang auf dem Schaft	

CXSC**Kühlschmierstoffaustrittscode**

Code	Bezeichnung	Bild
0	Kein Kühlschmierstoffaustritt	
1	Axial konzentrischer Austritt	
2	Radialer Austritt	
3	Axial geneigter Austritt	
4	Axial konzentrisch am Lochkreis	
5	Axial geneigter Austritt mit Düse, verstellbar	
6	Dezentraler Austritt mit Düse, verstellbar	
7	Dezentral über Ausgang auf dem Schaft	
8	Axialer oder dezentraler Austritt mit Düse, verstellbar	

Sicherheitsinformationen in Verbindung mit Schleifen von Hartmetall

Zusammensetzung des Werkstückstoffs

Hartmetallprodukte enthalten Wolframkarbid und Kobalt. Andere Substanzen können Titankarbid, Tantalkarbid, Niobkarbid, Chromkarbid, Molybdänkarbid oder Vanadiumkarbid enthalten. Einige Sorten enthalten Titancarbonitrid bzw. Nickel.

Wege der Exposition

Durch das Schleifen oder Erhitzen von Hartmetall-Rohlingen oder Hartmetallprodukten entstehen Stäube oder Dämpfe mit gefährlichen Inhaltsstoffen, die eingeatmet oder verschluckt werden können oder mit Augen oder Haut in Berührung kommen können.

Akute Toxizität

Der Staub ist giftig beim Einatmen. Das Einatmen kann Reizungen oder Entzündungen der Atemwege hervorrufen. Eine signifikant höhere akute Toxizität durch Einatmen wurde festgestellt beim gleichzeitigen Einatmen von Kobalt und Wolframkarbid im Vergleich dazu, wenn ausschließlich Kobalt eingeatmet wird.

Berührung mit der Haut kann Reizungen und Ausschläge verursachen. Bei sensibilisierten Personen können allergische Reaktionen auftreten.

Chronische Toxizität

Ein wiederholtes Einatmen von kobalthaltigen Aerosolen kann Behinderungen der Atemwege erzeugen. Anhaltendes Einatmen von erhöhten Konzentrationen können eine Lungenfibrose oder Lungenkrebs verursachen. Epidemiologische Untersuchungen haben ergeben, dass Arbeiter, die in der Vergangenheit hohen Konzentrationen von Wolframkarbid/Kobalt ausgesetzt waren, stärker gefährdet sind, an Lungenkrebs zu erkranken.

Kobalt und Nickel sind mögliche Hautreizstoffe. Wiederholter oder langfristiger Hautkontakt kann zu Hautreaktionen führen.

Risiken

Toxisch: Gefahr ernsthafter gesundheitlicher Schäden durch langfristiges Einatmen.

Toxisch durch Einatmen.

Kein ausreichender Nachweis für Krebsrisiken.

Kann zu Reaktionen durch Einatmen und Hautkontakt führen.

Vorbeugende Maßnahmen

Staub nicht einatmen. Bildung von Staub vermeiden. Lokales Luftabzugssystem verwenden, das dazu geeignet ist, die persönliche Exposition auf Werte weit unter den national erlaubten Grenzwerten zu beschränken.

Bei unzureichender oder nicht vorhandener Belüftung ein Atemschutzgerät anlegen, dessen Verwendung für diese Zwecke behördlich genehmigt wurde.

Schutzbrillen mit seitlichen Schutzschilden tragen.

Vermeiden Sie wiederholten Hautkontakt. Tragen Sie geeignete Handschuhe. Waschen Sie gründlich Ihre Hände.

Geeignete Schutzkleidung tragen

Bei der Arbeit nicht essen, trinken
abwaschen.



Rauchen Hände sorgfältig

Der Umwelt zuliebe

Nutzen Sie das Coromant Recycling Concept (CRC)!

Das Coromant Recycling Concept (CRC) ist ein umfassender Service für gebrauchte Hartmetall-Schneidplatten - ein Angebot für alle Kunden von Sandvik Coromant. Vor dem Hintergrund eines steigenden Verbrauchs von nicht erneuerbaren Rohstoffen ist der wirtschaftliche Umgang mit schwindenden Ressourcen Aufgabe eines jeden Herstellers. Sandvik Coromant bietet an, gebrauchte Hartmetallwendeschneidplatten und Vollhartmetallwerkzeuge auf umweltfreundliche Weise zu sammeln und zu recyceln. Alle gebrauchten Hartmetallwendeschneidplatten werden in der Sammelbox am Arbeitsplatz gesammelt. Der Inhalt wird in die Transportbox übertragen. Wenn die Transportbox voll ist, wird sie an die nächstgelegene Sandvik Coromant-Niederlassung oder an Ihren Sandvik Coromant-Händler gesendet.

Dieser kann Ihnen auch weitere Informationen geben.

Die Vorteile des CRC sprechen für sich

- Ein weltweites Recycling-System unter einem Dach.
- Für Direktkunden und Händler.
- Einfaches Verfahren mit Sammel- und Transportboxen.
- Weniger Abfall, weniger Belastung für die Umwelt.
- Bessere Nutzung der Ressourcen.
- Hartmetall-Wendeschneidplatten anderer Hersteller werden ebenfalls angenommen.



Bestellen Sie eine Sammelbox für jede Drehmaschine, Fräsmaschine, jeden Bohrer oder für Ihr Bearbeitungszentrum. Wir empfehlen für jeden Arbeitsplatz eine Sammelbox für Wendeschneidplatten und eine separate Box für Vollhartmetallwerkzeuge. Für weitere Angaben über den Verkauf Ihrer gebrauchten Wendeschneidplatten und Vollhartmetallwerkzeuge, besuchen Sie bitte sandvik.coromant.com und wählen Sie Ihren

Sammelbox:	Bestellnummern
Transportbox für Vollhartmetallwerkzeuge (Holz):	91617
Transportbox für Wendeplatten (Holz):	92994
	92995